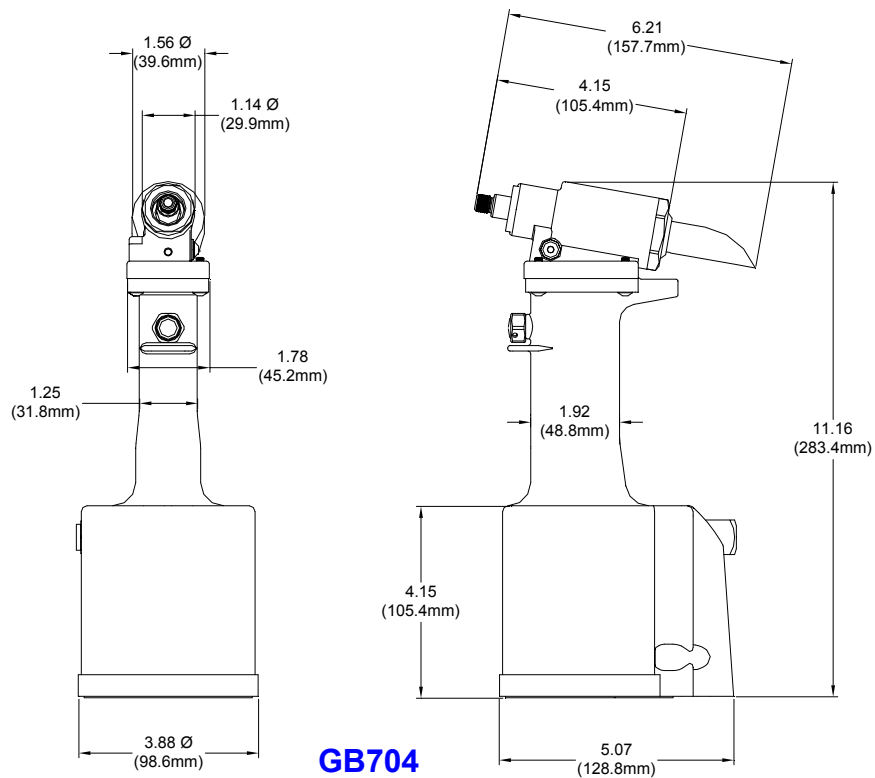
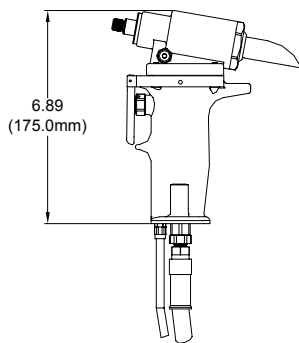


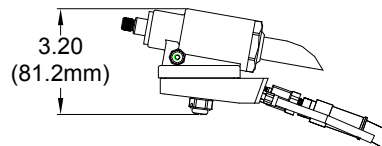
GB704 SERIES INSTALLATION TOOLS



GB704



GB704SH



GB704SR

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.

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Clinton Twp, MI 48038 (586) 226-1505 Fax
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DESCRIPTION

The GB704 series are pneumatic-hydraulic tools designed specifically for the efficient installation of a wide range of blind rivets. They can be operated in any position with one hand. They have a rated pull load of 3300 pounds with 90 psi air pressure at the air inlet.

The GB704SH and GB704SR riveters offer a unique “split” system providing the operator with an ergonomic tool with reduced hand held weight, as shown below.

The GB704 series riveters operate on a wide range of air pressure, with 90 to 100 psi providing the maximum efficiency. At 90 psi air pressure, the GB704 series does not exceed 85 db (A) and consumes 3 cfm at 20 cycles a minute.

The air inlet is provided with 1/4-18 female pipe threads to accept the users air hose fitting.

NOSE ASSEMBLIES ARE NOT FURNISHED WITH TOOL AND MUST BE ORDERED SEPARATELY.

GB704

Stroke - .540"
 Hand held weight - 4.30 lbs.
 Entire tool weight - 4.30 lbs
 Pull load - 3,300

GB704SH

Stroke - .600"
 Hand held weight - 2.00 lbs.
 Entire tool weight - 7.25 lbs
 Pull load - 3,300

GB704SR

Stroke - .540"
 Hand held weight - 1.50 lbs.
 Entire tool weight - 6.75 lbs
 Pull load - 2,400



GB704 SERIES SELECTION CHART



FASTENER	DIAMETER	STRAIGHT	RIGHT ANGLE (3)	OFFSET
CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR BACR15FR/FP, BACR15GF/GK,	1/8	456MAX-701-17 (2)	456MAX-753A-54 (2)	456MAX-704-43OS (2)
	5/32	456MAX-704-35 (2)		
	3/16	456MAX-749-35 (4,2)		
NUT PLATE RIVETS MS20600 SERIES CCR244/264/274 MS/9SP/PT BACR15CC/CF/D/ADR	3/32	3C-704-56	3C-704-54RA	3C-715-40OS (1)
	1/8	4C-704-56	4C-704-54RA	4C-715-40OS (1)
	5/32	5C-704-56	5C-704-54RA	5C-715-40OS (1)
	3/16	6C-704-56	6C-704-54RA	6C-715-40OS (1)
'A' CODE NAS1398A NAS1399A	3/32	3A-704-56	3A-704-54RA	3A-715-40OS (1)
	1/8	4A-704-56	4A-704-54RA	4A-715-40OS (1)
	5/32	5A-704-56	5A-704-54RA	5A-715-40OS (1)
	3/16	6A-704-56	6A-704-54RA	6A-715-40OS (1)
GROUND STUD M83454 BACS53B1EA1/2	8/32	GS8-704-56	GS8-704-54RA	GS8-715-40OS (1)

CHERRYMAX® and MBC® are registered trademarks of Cherry Aerospace Fasteners.

GAGE BILT CERTIFIES THE GB704 WILL INSTALL THE ABOVE FASTENERS

1) 715 SERIES NOSE ASSEMBLIES REQUIRE 704001 ADAPTER.
2) INSTALLS 1/8", 5/32", AND 3/16" DIAMETERS
3) RIGHT ANGLE NOSE ASSEMBLIES MAY REQUIRE MORE THAN ONE PULL
4) FRONT END EJECTING NOSE ASSEMBLY.

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES