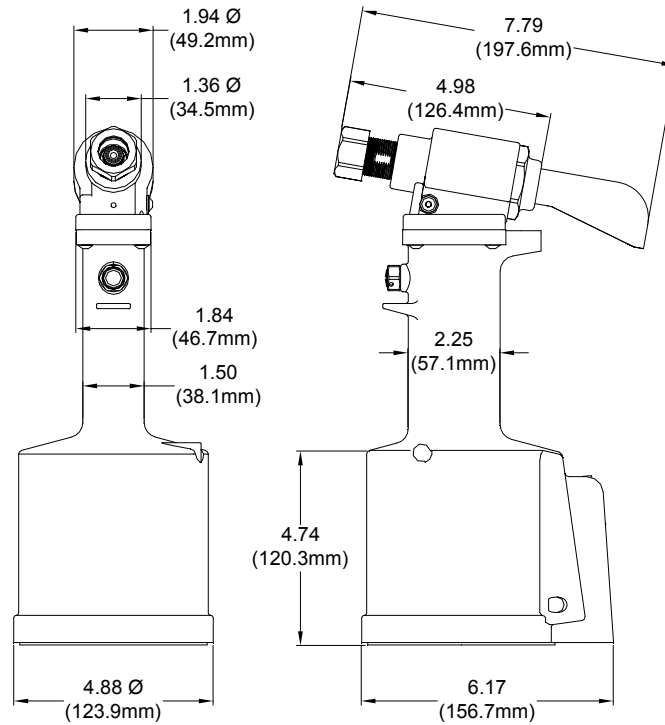
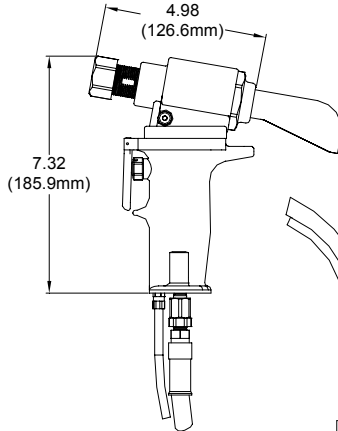


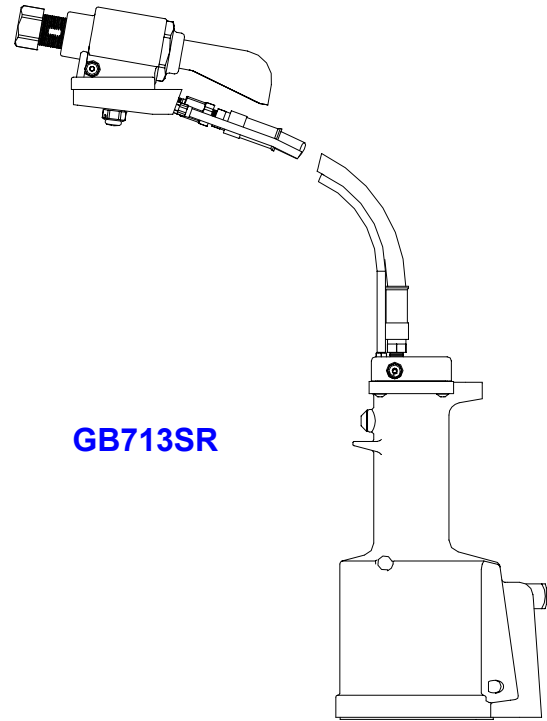
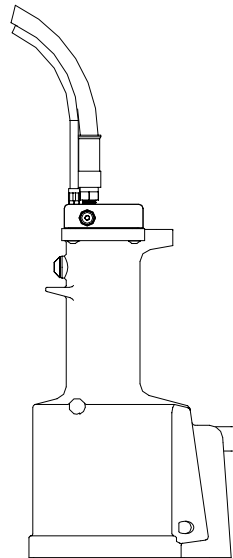
GB713 SERIES INSTALLATION TOOLS



GB713



GB713SH



GB713SR

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.

44766 Centre Court (586) 226-1500
 Clinton Twp. MI 48038 (586) 226-1505 Fax
 e-mail: solutions@gagebilt.com / www.gagebilt.com

GB713

Stroke - .760"

Hand held weight - 6.50 lbs.

Entire tool weight - 6.50 lbs.

Pull load - 4,500



GB713 SERIES SELECTION CHART



GB713SH

Stroke - .760"

Hand held weight - 2.50 lbs.

Entire tool weight - 7.50 lbs.

Pull load - 4,500

GB713SR

Stroke - .760"

Hand held weight - 2.00 lbs.

Entire tool weight - 7.00 lbs.

Pull load - 4,500

DESCRIPTION

The GB713 series are pneumatic-hydraulic tools designed specifically for the efficient installation of a wide range of blind rivets. They can be operated in any position with one hand. They have a rated pull load of 4500 pounds with 90 psi air pressure at the air inlet.

The GB713SH and GB713SR riveters offer a unique "split" system providing the operator with an ergonomic tool with reduced hand held weight, as shown above.

The GB713 series riveter operate on a wide range of air pressure, with 90 to 100 psi providing the maximum efficiency at 90 psi air pressure, the GB713 series does not exceed 81.5 db (A) and consumes 3 cfm at 20 cycles a minute.

The air inlet is provided with 1/4-18 female pipe threads to accept the users air hose fitting.

NOSE ASSEMBLIES ARE NOT FURNISHED WITH TOOL AND MUST BE ORDERED SEPARATELY.

FASTENER	DIA.	STRAIGHT		*RIGHT ANGLE	*OFFSET
COMMERCIAL LOCKBOLTS	3/16 1/4	LB06-722-20 LB08-722-20	LB06-722-60 LB08-722-60		
MULTIGRIP LOCKBOLTS	3/16 1/4	MG06-722-20 MG08-722-20	MG06-722-60 MG08-722-60		
BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U CR7000 SERIES, BACB30YY, YU, & YT	1/8 5/32 3/16 1/4	SMLS04-752C-20 SB05-752C-20 SB05-752C-80 SB06-752C-20 SB06-752C-80	SMLS04-752C-45 SB05-752C-45 SB06-752C-45 SB08-713-20 ₃ SB08-713-45 ₃	SB05-751B-54RA ₄ SB06-751B-54RA ₄ SB08-713A-58RA ₃	SB05-752A-43OS SB06-204D-27OS ₃ SB08-204D-27OS ₃ SB08-204D-37OS ₃
EN6122 & UAB130-EJ EN6127 & UAB6127-EJ EN6128 & UAB100-EJ EN6129 & UABP-EJ	1/8 5/32 3/16 1/4	UAB568-713-21 ₅ UAB568-713-61 ₅	UAB568-713-61 ₅	UAB06-751B-54RA ₄	UAB04-752A-43OS UAB06-752A-43OS UAB08-204D-27OS UAB08-204D-37OS
BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER NAS1900 S & U SERIES	1/8 5/32 3/16 1/4	SMLS04-752C-20 SMLS05-752C-20 SMLS06-752C-20 SMLS08-713-20	SMLS04-752C-45 SMLS05-752C-45 SMLS06-752C-45	SMLS04-751B-54RA ₄ SMLS05-751B-54RA ₄ SMLS06-751B-54RA ₄ SMLS08-713B-58RA	SMLS04-752A-43OS SMLS05-752A-43OS SMLS06-752A-43OS SMLS08-752A-43OS ₃
"A" CODE NAS1398A & NAS1399A	3/32 1/8 5/32 3/16 1/4	3A-352B-25 4A-752C-20 5A-752C-20 6A-752C-20 SMLS08-713-20	4A-752C-45 5A-752C-45 6A-752C-45	3A-751B-54RA ₄ 4A-751B-54RA ₄ 5A-751B-54RA ₄ 6A-751B-54RA ₄	4A-752A-43OS 5A-752A-43OS 6A-752A-43OS SMLS08-204D-27OS
T RIVET®	3/16 1/4	6T-352-21 8T-352-21	6T-352-61 8T-352-61		
PROTRUDING HEAD, MULTI-GRIP BLIND RIVETS	3/16 1/4	MGL06-752A-21 MGL08-752A-21	MGL06-752A-61 MGL08-752A-61	MGL06-713B-58RA MGL08-713B-58RA	
MONOBOLT®	3/16 1/4	MB06-752A-21 MB08-752A-21	MB06-752A-61 MB08-752A-61		
CONTAINER BOLT(R 12) HLPP, HLPF, HLPPE, HLPFS HLPSC & HLPSPM	3/8	HT12-713-20			
TLR RIVET®	1/4	8TLR-352-21	8TLR-352-61		
CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR BACR15FRFP, BACR15GF/GK, NAS1900 S & U SERIES BLIND RIVET WITH DRIVE WASHER	1/8 5/32 3/16 1/4	456MAX-751A-21 ₁ 08MAX-752C-20	456MAX-751A-61 ₁ 08MAX-752C-45	456MAX-751C-54RA ₁₄ 08MAX-713A-58RA	456MAX-731-43OS ₁ 08MAX-204D-27OS 08MAX-204D-37OS
ASP® ASP 2, ASP PF, ASP 4 FF, ASP 2 F, ASP 2 LC	13/64 17/64 21/64	SMLS04-752C-20 ASP08-752C-20 ASP10-713-20	ASP06-752C-45 ASP08-752C-45 ASP10-713-45	ASP06-751B-54RA ₄	ASP06-752A-43OS ASP08-752A-43OS ASP10-204D-27OS ASP10-204D-37OS
NAS1719, NAS1720 NAS1721	1/8 5/32 3/16	MBC04-752C-20 MBC05-752C-20 MBC06-752C-20	MBC04-752C-45 MBC05-752C-45 MBC06-752C-45	MBC04-751A-54RA ₄ MBC05-751A-54RA ₄ MBC06-751A-54RA ₄	MBC04-752A-43OS MBC05-752A-43OS MBC06-752A-43OS
GROUND STUD, MB3454 BACS53B	8/32 10/32	GS8-752C-20 GS10-752C-20	GS8-752C-45 GS10-752C-45	GS8-751B-54RA ₄ GS10-752A-54RA ₄	GS8-752A-43OS GS10-752A-43OS
OPEN END, CLOSED END, CSUNK, PROTRUDING HEAD COMMERCIAL NAIL RIVETS	5/32 3/16 1/4	5N-352-21 6N-352-21 8CN-713-21	5N-352-61 6N-352-61 8CN-713-61	45N-751B-54RA ₄ 6N-751C-54RA ₄ 8N-713A-58RA	5N-751-43OS 6N-751-43OS

T RIVET®, CHERRYMAX®, AND MBC® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE. MONOBOLT® AND TLR® ARE REGISTERED TRADEMARKS OF AVDEL UK LIMITED. ASP® IS A REGISTERED TRADEMARK OF ALCOA INC.

GAGE BILT CERTIFIES THE GB713 WILL INSTALL THE ABOVE FASTENERS

*ALL OFFSET 204 SERIES NOSES REQUIRE 751204 ADAPTER & 713152 STROKE LIMITER.
1) INSTALLS 1/8", 5/32" AND 3/16" DIAMETERS.
2) ALUMINUM ONLY.
3) 105 P.S.I. REQUIRED FOR MS90353 & MS90354.
4) THESE NOSES REQUIRE 713153 STROKE LIMITER.
5) INSTALLS 5/32", 3/16", AND 1/4"

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL. IE -20 = 2.0 INCHES

12/11