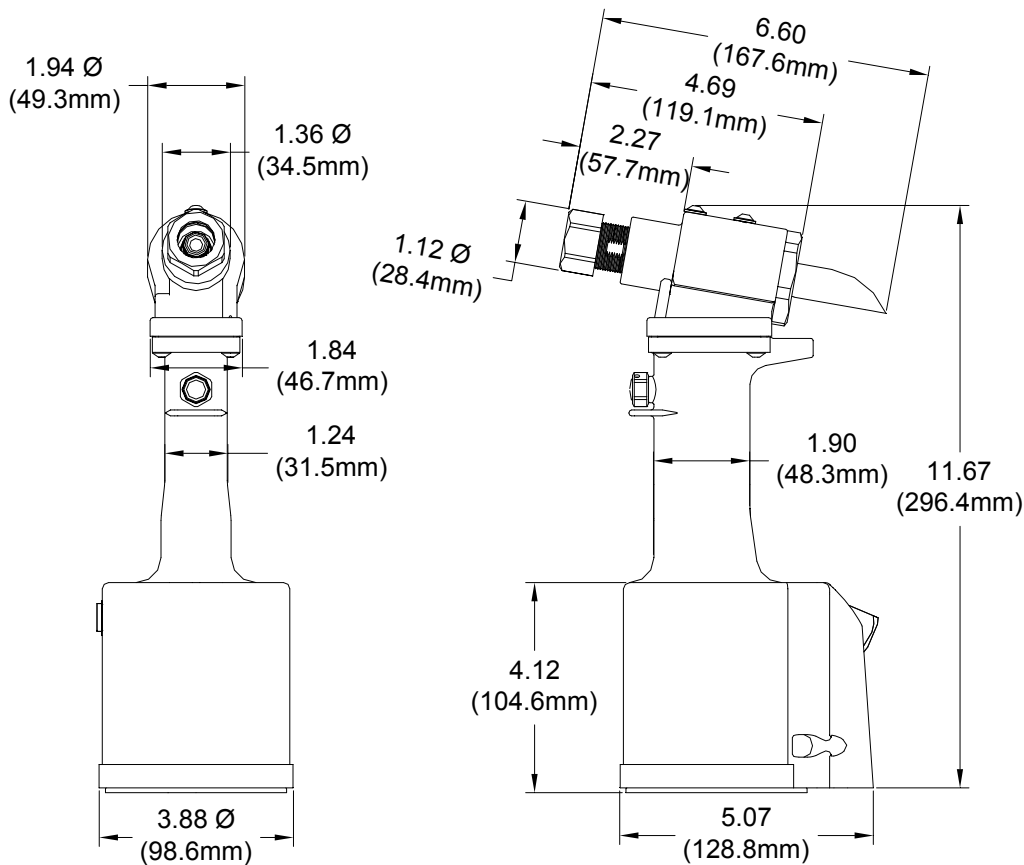


GB730

INSTALLATION TOOL



**GAGE BILT TOOLS ARE AVAILABLE WORLDWIDE
E-MAIL US FOR A DISTRIBUTOR NEAR YOU**

DESCRIPTION

Covered under Patent No. 5,485,727

The GB730 is a pneumatic-hydraulic tool designed specifically for the efficient installation of a wide range of blind rivets and lockbolts. It weighs just under 4.7 lbs. and can be operated in any position with one hand. It has a .500 rivet setting stroke and a rated pull load of 4000 pounds on 90 psi air pressure at the air inlet.

The GB730 riveter operates on a wide range of air pressure, with 90 to 100 psi providing the maximum efficiency. At 90 psi. air pressure, the GB730 does not exceed 81.5 db (A) and consumes 3.9 cfm at 20 cycles per minute.

The air inlet is provided with 1/4-18 female pipe threads for accepting the user's air hose fitting.

NOSE ASSEMBLIES ARE NOT FURNISHED WITH THIS RIVETER AND MUST BE ORDERED SEPARATELY.

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.

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Clinton Twp. MI 48038 (586) 226-1505 Fax
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SELECTION CHART FOR GB730



FASTENER	DIA.	STRAIGHT		RIGHT ANGLE ¹	OFFSET
'A' CODE NAS1398 & NAS1399 'A'	3/32	3A-352B-25		3A-751B-54RA	
	1/8	4A-752C-20	4A-752C-45	4A-751B-54RA	4A-752A-43OS
	5/32	5A-752C-20	5A-752C-45	5A-751B-54RA	5A-752A-43OS
	3/16	6A-752C-20	6A-752C-45	6A-751B-54RA	6A-752A-43OS
	1/4	SMLS08-713-20			SMLS08-752A-43OS ₃
ASP® 2 ASP & ASP PF ASP FF & ASP F ASP-LC & MA F	13/64	ASP06-752C-20	ASP06-752C-45	ASP06-751B-54RA	ASP06-752A-43OS
	17/64	ASP08-752C-20	ASP08-752C-45	ASP08-751B-54RA	ASP08-752A-43OS
COMMERCIAL LOCKBOLTS C6L® AVDELOK®	3/16	LB06-722-20			NAS06-204C-25OS NAS06-204C-34OS
	1/4	LB08-722-20			NAS08-204C-25OS NAS08-204C-34OS
LGP® LOCKBOLT LGPL2SC-V BACB30VM LGPL18SC-V BACB30XT LGPL4SC-V ABS0548 LGP2SP-V BACB30VN LGPL4SP-V ASNA2392 LGPL8SC-V BACB30WD LGPL9SC-V BACB30WB LGPL9SP-V BACB30VY	5/32	LGPO5-731-10	LGPO5-731-20		LGPO5-204C-25OS LGPO5-204C-30OS
	3/16	LGPO5-731-45 LGPO6-731-10 LGPO6-731-45	LGPO6-731-20		LGPO5-204C-34OS LGPO6-204C-25OS LGPO6-204C-30OS LGPO6-204C-34OS
NAS and GP® SHEAR/TENSION LOCKBOLTS BACB30TY BACB30UA BACB30TZ BACB30UB BACB30DY BACB30GX BACB30DX BACB30GP BACB30GO BACB30GY BACB30GW	5/32	NASS05-731-10	NAST05-730B-10		NASS05-204C-25OS NAST05-204C-20OS
	3/16	NASS05-731-20	NAST05-731-20		NASS05-204C-30OS NAST05-204C-30OS
		NASS05-731-45	NAST05-731-45		NASS05-204C-34OS NAST05-204C-34OS
	NAS06-730B-10	NAS06-731-20		NAS06-204C-25OS NAS06-204C-30OS	
	NAS06-731-45			NAS06-204C-34OS	
CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR BACR15FR/FP, BACR15GF/GK, NAS1900 S & U SERIES BLIND RIVET WITH DRIVE WASHER	1/8	456MAX-751A-21 ₂	456MAX-751A-61 ₂	456MAX-751C-54RA ₂	456MAX-731-43OS ₂
	5/32				
	3/16				
	1/4	08MAX-752C-20	08MAX-752C-45	08MAX-713A-58RA	08MAX-204D-27OS 08MAX-204D-37OS
BLIND BOLT (SINGLE ACTION) WITH OR W/O DRIVE WASHER MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U CR7000 SERIES, BACB30YY, YU, & YT	1/8	SMLS04-752C-20	SMLS04-752C-45		
	5/32	SB05-752C-20	SB05-752C-45	SB05-751B-54RA	SB05-752A-43OS
	3/16	SB05-752C-80			
		SB06-752B-20	SB06-752B-45	SB06-751B-54RA	SB06-204D-27OS
	SB06-752B-80				
EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU	1/8			UAB04-751B-54RA	UAB04-752A-43OS
	5/32	UAB568-713-21 ₄	UAB568-713-61 ₄		
	3/16			UBB06-751B-54RA	UBB06-752A-43OS
	1/4				
BLIND RIVET (SINGLE ACTION) WITH OR W/O DRIVE WASHER NAS1900 S & U SERIES	1/8	SMLS04-752C-20	SMLS04-752C-45	SMLS04-751B-54RA	SMLS04-752A-43OS
	5/32	SMLS05-752C-20	SMLS05-752C-45	SMLS05-751B-54RA	SMLS05-752A-43OS
	3/16	SMLS06-752C-20	SMLS06-752C-45	SMLS06-751B-54RA	SMLS06-752A-43OS
	1/4	SMLS08-713-20		SMLS08-713A-58RA	SMLS08-752A-43OS ₃

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GAGE BILT CERTIFIES THE GB730 WILL INSTALL THE ABOVE FASTENERS.

*ALL RIGHT ANGLE NOSES REQUIRE 730157 STROKE LIMITER EXCEPT 58RA.
*ALL OFFSET 204 SERIES NOSES REQUIRE 751204 ADAPTER.
1) RIGHT ANGLE NOSE ASSEMBLY'S MAY REQUIRE MORE THAN ONE PULL.
2) INSTALLS 1/8, 5/32 & 3/16 DIAMETERS
3) ALUMINUM ONLY
4) INSTALLS 5/32, 3/16, & 1/4 DIAMETERS

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES

3/13



GAGE BILT ALSO SUPPLIES PIN & COLLAR SWAGE INSPECTION GAGES TO CERTIFY CORRECT SWAGE INSTALLATION.



Rev. 1/11