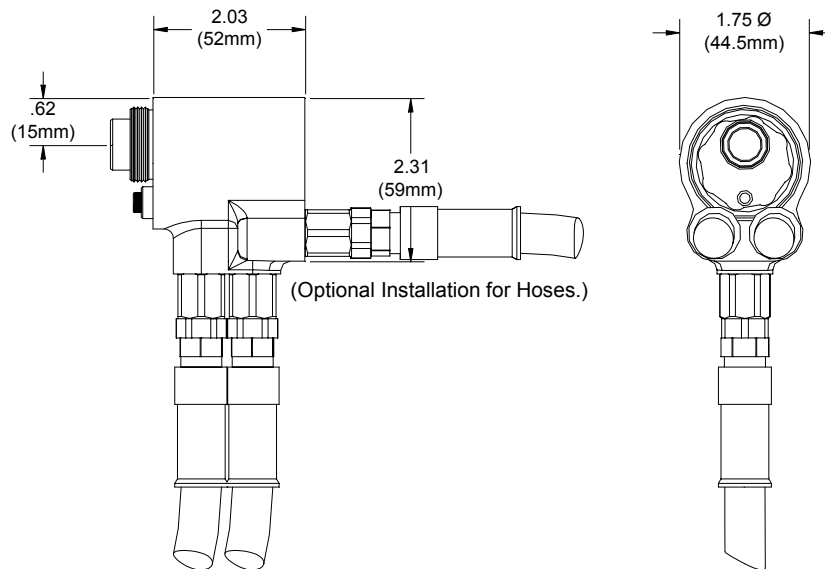


GBP204

GBP204A

HYDRAULIC INSTALLATION TOOL



DESCRIPTION

Covered under Patent No. 5,371,933

The GBP204 and the GBP204A are hydraulic installation tools designed specifically for the efficient installation of a wide range of blind rivets and lockbolt fasteners thru 1/4" diameter. It weighs just over 3 lbs. and can be operated in any position with one hand. It has a .500 rivet setting stroke and a rated pull load of 5800 lbs.

The GBP204 installation tool operates on hydraulic pressure developed by the GBP940 Powerunit set at 5600 psi maximum PULL pressure and 2400 psi maximum RETURN pressure. The tool comes equipped with 12 feet of hydraulic hoses and couplings, electric switch and cord. The GBP204A installation tool operates on hydraulic pressure developed by the GBP910 Powerunit set at 5600 psi maximum PULL pressure and 2400 psi maximum RETURN pressure. The tool comes equipped with 12 feet of hydraulic hoses, swivels and couplings, air trigger and tube.

ALL GBP HYDRAULIC INSTALLATION TOOLS ARE COMPATIBLE WITH HUCK POWERUNIT'S. NOSE ASSEMBLIES ARE NOT FURNISHED WITH THESE TOOLS AND MUST BE ORDERED SEPARATELY.

GAGE BILT

MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.

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GBP204 SELECTION CHART

FASTENER	DIA.	STANDARD	STRADDLE NOSE 1	LONG
NAS and GP SHEAR/TENSION LOCKBOLTS BACB30TY BACB30UA BACB30TZ BACB30UB BACB30DY BACB30GX BACB30DX BACB30GP BACB30GO BACB30GY BACB30GW	5/32" 3/16" 1/4"	NA ST05-204B-25OS NA SS05-204B-25OS NA S06-204B-25OS NA S08-204B-25OS	NA ST05-204B-30OS NA SS05-204B-30OS NA S06-204B-30OS NA S08-204B-30OS	NA ST05-204B-34OS NA SS05-204B-34OS NA S06-204B-34OS NA S08-204B-34OS
MGP	4mm 5mm	MGP4-204B-25OS MGP5-204B-25OS	MGP4-204B-30OS MGP5-204B-30OS	MGP4-204B-34OS MGP5-204B-34OS
LGP LOCKBOLT LGPL2SC-V BACB30VM LGPL18SC-V BACB30XT LGPL4SC-V ABS0548 LGPL2SP-V BACB30VN LGPL4SP-V ASNA2392 LGPL8SC-V BACB30WD LGPL9SC-V BACB30WB LGPL9SP-V BACB30VY	5/32" 3/16" 1/4"	LGP05-204B-25OS LGP06-204B-25OS LGP08-204B-25OS	LGP05-204B-30OS LGP06-204B-30OS LGP08-204B-30OS	LGP05-204B-34OS LGP06-204B-34OS LGP08-204B-34OS
MLGP	4mm 5mm	MLGP4-204B-25OS MLGP5-204B-25OS	MLGP4-204B-30OS MLGP5-204B-30OS	MLGP4-204B-34OS MLGP5-204B-34OS
SINGLE ACTION BLIND RIVET NAS1919S & U, NAS1921S & U	1/8" 5/32" 3/16" 1/4"	SMLS04-204C-27OS SMLS05-204C-27OS SMLS06-204C-27OS SMLS08-204C-27OS		SMLS04-204C-37OS SMLS05-204C-37OS SMLS06-204C-37OS SMLS08-204C-37OS
BLIND BOLTS MS90353S & U & MS90354S & U MS21140S & U & MS21141S & U CR7000 SERIES BACB30YY, YU, & YT	5/32" 3/16" 1/4"	SB05-204C-27OS SB06-204C-27OS SB08-204C-27OS		SB05-204C-37OS SB06-204C-37OS SB08-204C-37OS
BLIND BOLTS MS90353 & MS90354 MS21140 & MS21141 "U" TYPE BLIND BOLT WITH DRIVE WASHER	5/32" 3/16" 1/4"	UBB05-204C-27OS UBB06-204C-27OS UBB08-204C-27OS		UBB05-204C-37OS UBB06-204C-37OS UBB08-204C-37OS
BACR15FR/FP, BACR15GF/GK, NAS1919 & NAS1921 "U" TYPE BLIND RIVET WITH DRIVE WASHER NAS9301-9312	1/4"	08MAX-204C-27OS		08MAX-204C-37OS
"A" CODE NAS1398A & NAS1399A	1/8" 5/32" 3/16" 1/4"	4A-204C-27OS 5A-204C-27OS 6A-204C-27OS SMLS08-204C-27OS		4A-204C-37OS 5A-204C-37OS 6A-204C-37OS SMLS08-204C-37OS
ASP 2, ASP PF, ASP 4 FF, ASP 2 F, ASP 2 LC	13/64" 17/64" 21/64"	ASP06-204C-27OS ASP08-204C-27OS ASP10-204C-27OS		ASP06-204C-37OS ASP08-204C-37OS ASP10-204C-37OS
NAS1719, NAS1720, NAS1721 & MBC	1/8" 5/32" 3/16"	MBC04-204C-27OS MBC05-204C-27OS MBC06-204C-27OS		MBC04-204C-37OS MBC05-204C-37OS MBC06-204C-37OS
GROUND STUD, BACS53B	13/64" 17/64"	GS8-204C-32OS GS10-204C-32OS		GS8-204C-42OS GS10-204C-42OS

THE GBP204 TOOL IS APPROVED TO INSTALL THE ABOVE FASTENERS.

1) -30 STRADDLE NOSES ARE DESIGNED TO REACH OVER THE COLLAR.
 *TO REDUCE STROKE TO .375 UNLOADING VALVE (206110) AND STROKE LIMITER (206112) ARE AVAILABLE.

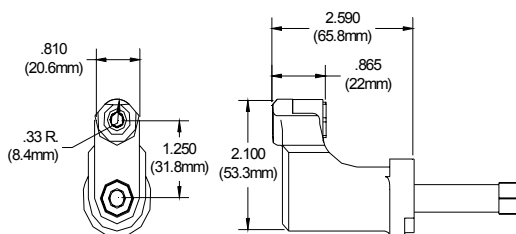
NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE ASSEMBLY EXTENDS FROM THE TOOL. (I.e. -25 = 2.5 inches)



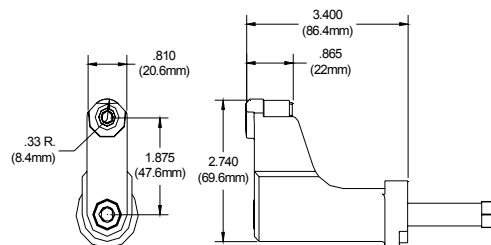
GAGE BILT ALSO SUPPLIES PIN & COLLAR SWAGE INSPECTION GAGES TO CERTIFY CORRECT SWAGE INSTALLATION.



APPROXIMATE STANDARD DIMENSIONS



APPROXIMATE LONG DIMENSIONS



Rev. 12/09