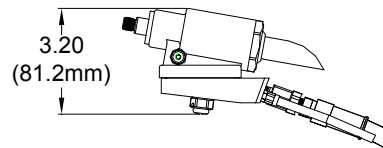
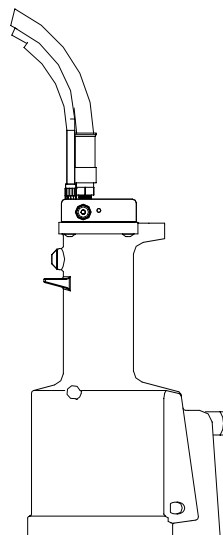
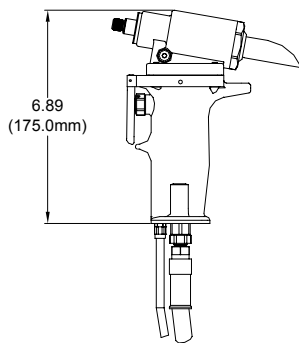
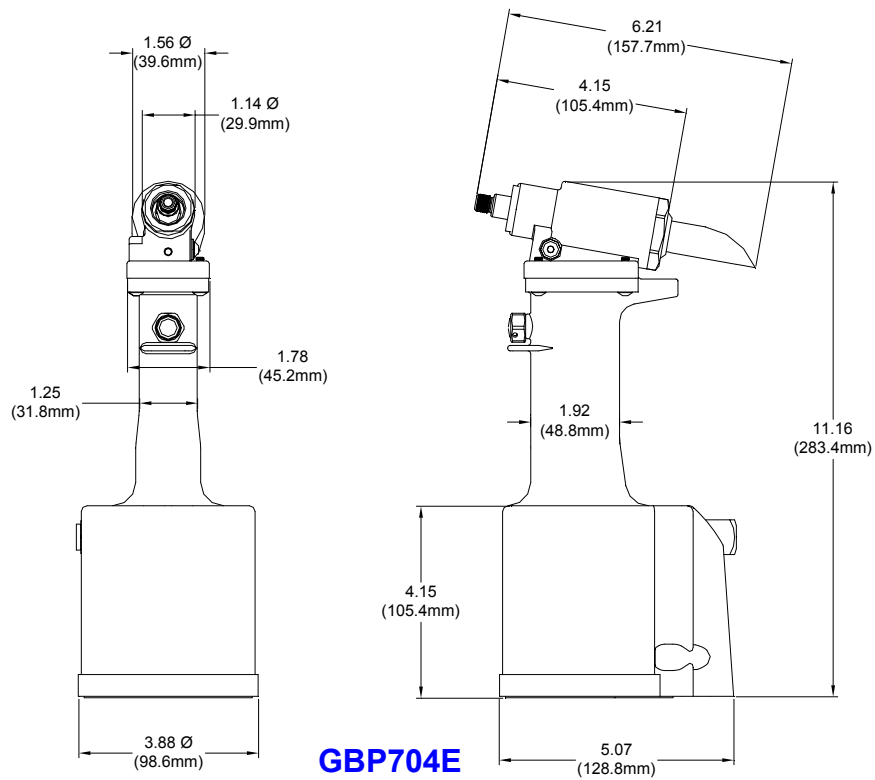


GBP704E SERIES INSTALLATION TOOLS



GAGE BILT
MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.

14500 Barber Drive (586) 771-7664
Warren, Mi 48088 (586) 771-2665 Fax
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DESCRIPTION

The GBP704E series are pneumatic-hydraulic tools designed specifically for the efficient installation of a wide range of blind rivets. They can be operated in any position with one hand. They have a rated pull load of 3300 pounds with 90 psi air pressure at the air inlet.

The GBP704ESH and GBP704ESR riveters offer a unique “split” system providing the operator with an ergonomic tool with reduced hand held weight, as shown below.

The GBP704E series riveters operate on a wide range of air pressure, with 90 to 100 psi providing the maximum efficiency. At 90 lbs air pressure, the GBP704E series does not exceed 85 db (A) and consumes 3 cfm at 20 cycles a minute.

The air inlet is provided with 1/4-18 female pipe threads to accept the users air hose fitting.

NOSE ASSEMBLIES ARE NOT FURNISHED WITH TOOL AND MUST BE ORDERED SEPARATELY.

GBP704E

Stroke - .550"
 Hand held weight - 4.30 lbs.
 Entire tool weight - 4.30 lbs
 Pull load - 3,300

GBP704ESH

Stroke - .780"
 Hand held weight - 2.00 lbs.
 Entire tool weight - 7.25 lbs
 Pull load - 3,300

GBP704ESR

Stroke - .550"
 Hand held weight - 1.50 lbs.
 Entire tool weight - 6.75 lbs
 Pull load - 2,400



GBP704E SERIES SELECTION CHART



FASTENER	DIAMETER	STRAIGHT	RIGHT ANGLE (3)	OFFSET
NAS1919U NAS1921U MIL-R-7885 NAS9301-9312 BACR15FR/FP BACR15GJ/GK	1/8 5/32 3/16	456MAX-701-17 (2) 456MAX-749-35 (4,2)	456MAX-753-54 (2)	456MAX-763A-43 (2)
NUT PLATE RIVETS MS20600 SERIES CCR244/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	3/32 (1) 1/8 (1) 5/32 (1) 3/16 (1)	3C-715B-43 4C-715B-43 5C-715B-43 6C-715B-43	3C-715B-44RA 4C-715B-44RA 5C-715B-44RA 6C-715B-44RA	3C-715-40OS 4C-715-40OS 5C-715-40OS 6C-715-40OS
NAS1398A NAS1399A 'A' CODE	3/32 (1) 1/8 (1) 5/32 (1) 3/16 (1)	3A-715B-43 4A-715B-43 5A-715B-43 6A-715B-43	3A-715B-44RA 4A-715B-44RA 5A-715B-44RA 6A-715B-44RA	3A-715-40OS 4A-715-40OS 5A-715-40OS 6A-715-40OS
GROUND STUD M83454 BACS53B1EA1/2	8/32 (1) 10/32 (1)	GS8-715B-43 GS10-715B-43	GS8-715B-54RA GS10-715A-54RA	GS8-715-40OS GS10-715-40OS

THE GBP704E TOOL IS APPROVED TO INSTALL THE ABOVE FASTENERS.

1) THESE NOSE ASSEMBLIES REQUIRE 704001 ADAPTER.
2) ALL THREE DIAMETERS CAN BE INSTALLED WITH ONE NOSE ASSEMBLY.
3) RIGHT ANGLE NOSE ASSEMBLIES MAY REQUIRE MORE THAN ONE PULL.
4) FRONT END EJECTING NOSE ASSEMBLY.

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES