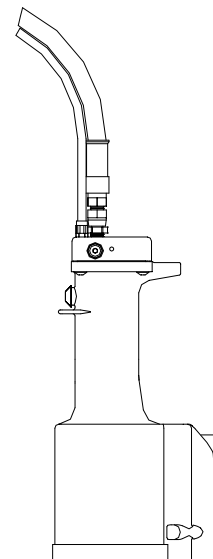
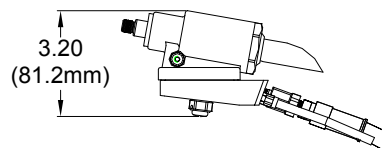
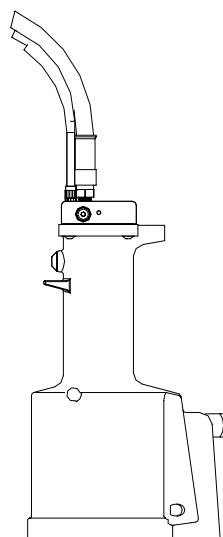
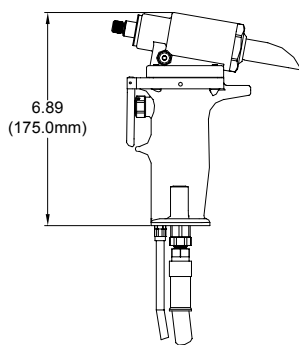
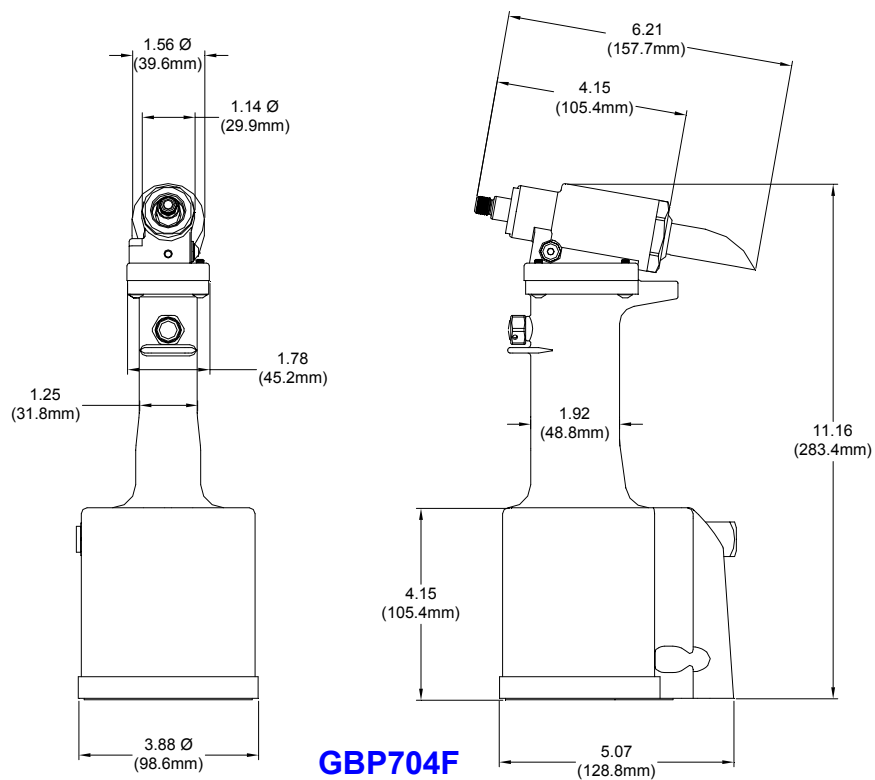


GBP704F SERIES INSTALLATION TOOLS



GAGE BILT
MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.
44766 Centre Court (586) 226-1500
Clinton Twp, MI 48038 (586) 226-1505 Fax
e-mail:solutions@gagebilt.com / www.gagebilt.com

DESCRIPTION

The GBP704F series are pneumatic-hydraulic tools designed specifically for the efficient installation of a wide range of blind rivets. They can be operated in any position with one hand. They have a rated pull load of 3300 pounds with 90 psi air pressure at the air inlet.

The GBP704FSH and GBP704FSR riveters offer a unique “split” system providing the operator with an ergonomic tool with reduced hand held weight, as shown below.

The GBP704F series riveters operate on a wide range of air pressure, with 90 to 100 psi providing the maximum efficiency. At 90 lbs air pressure, the GBP704F series does not exceed 85 db (A) and consumes 3 cfm at 20 cycles a minute.

The air inlet is provided with 1/4-18 female pipe threads to accept the users air hose fitting.

NOSE ASSEMBLIES ARE NOT FURNISHED WITH TOOL AND MUST BE ORDERED SEPARATELY.

GBP704F

Stroke - .540"
 Hand held weight - 4.30 lbs.
 Entire tool weight - 4.30 lbs
 Pull load - 3,300

GBP704FSH

Stroke - .600"
 Hand held weight - 2.00 lbs.
 Entire tool weight - 7.25 lbs
 Pull load - 3,300

GBP704FSR

Stroke - .540"
 Hand held weight - 1.50 lbs.
 Entire tool weight - 6.75 lbs
 Pull load - 2,400



GBP704F SERIES SELECTION CHART



FASTENER	DIAMETER	STRAIGHT	RIGHT ANGLE (3)	OFFSET
CHERRYMAX®	1/8	456MAX-701-17 (2)	456MAX-753A-54 (2)	456MAX-704-43OS (2)
CHERRYMAX® 'AB'	5/32	456MAX-749-35 (4,2)		
NAS1919U	3/16			
NAS1921U				
MIL-R-7885				
NAS9301-9312				
BACR15FR/FP				
BACR15GF/GK				
NUT PLATE RIVETS	3/32 (1)	3C-715B-43	3C-715-54RA	3C-715-40OS
MS20600 SERIES	1/8 (1)	4C-715B-43	4C-715-54RA	4C-715-40OS
CCR244/264/274	5/32 (1)	5C-715B-43	5C-715-54RA	5C-715-40OS
MS/9SP/PT				
BACR15CC/CF/DA/DR	3/16 (1)	6C-715B-43	6C-715-54RA	6C-715-40OS
'A' CODE	3/32 (1)	3A-715B-43	3A-715-54RA	3A-715-40OS
NAS1398A	1/8 (1)	4A-715B-43	4A-715-54RA	4A-715-40OS
NAS1399A	5/32 (1)	5A-715B-43	5A-715-54RA	5A-715-40OS
	3/16 (1)	6A-715B-43	6A-715-54RA	6A-715-40OS
GROUND STUD	8/32 (1)	GS8-715B-43	GS8-715-54RA	GS8-715-40OS
M83454	10/32 (1)	GS10-715B-43	GS10-715-54RA	GS10-715-40OS
BACS53B1EA1/2				

THE GBP704F TOOL IS APPROVED TO INSTALL THE ABOVE FASTENERS.

1) THESE NOSE ASSEMBLIES REQUIRE 704001 ADAPTER.
2) INSTALLS 1/8", 5/32", AND 3/16" DIAMETERS
3) RIGHT ANGLE NOSE ASSEMBLIES MAY REQUIRE MORE THAN ONE PULL
4) FRONT END EJECTING NOSE ASSEMBLY.

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES