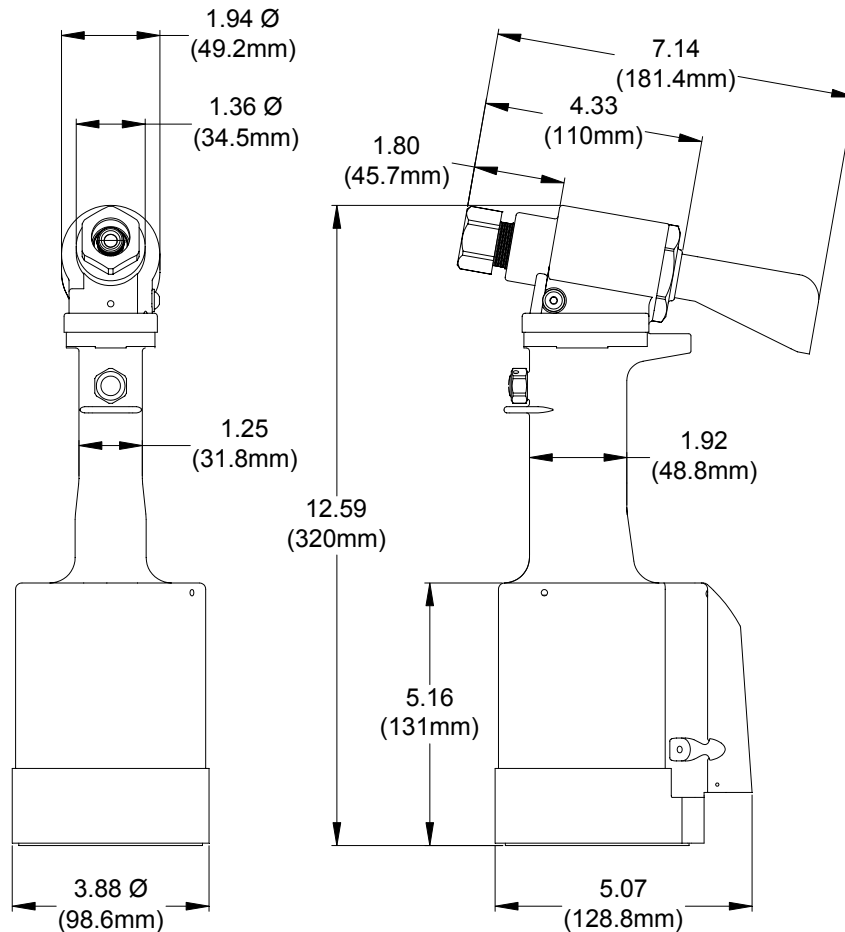


# GBP722A

## INSTALLATION TOOL



### DESCRIPTION

The GBP722A is a pneumatic-hydraulic tool designed specifically for the efficient installation of a wide range of blind rivets. It weighs 5.50 lbs. and can be operated in any position with one hand. It has a .590" rivet setting stroke and a rated pull load of 4700 pounds with 90 psi air pressure at the air inlet.

The GBP722A riveter operates on a wide range of air pressure, with 90 to 100 psi providing the maximum efficiency. At 90 lbs air pressure, the GBP722A does not exceed 85 db (A) and consumes 3 cfm at 20 cycles a minute.

The air inlet is provided with 1/4-18 female pipe threads to accept the users air hose fitting.

**NOSE ASSEMBLIES ARE NOT FURNISHED WITH TOOL AND MUST BE ORDERED SEPARATELY.**

**GAGE BILT**  
MADE IN U.S.A.

**GAGE BILT PRODUCTS CORP.**

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Clinton Twp, MI 48038 (586) 226-1505 Fax  
e-mail:solutions@gagebilt.com / www.gagebilt.com



# SELECTION CHART FOR GBP722A



FASTENER	DIA.	STRAIGHT		*RIGHT ANGLE <sub>2</sub>	**OFFSET
COMMERCIAL LOCKBOLTS	3/16	LB06-722-20	LB06-722-60		
	1/4	LB08-722-20	LB08-722-60		
MULTIGRIP LOCKBOLTS	3/16	MG06-722-20	MG06-722-60		
	1/4	MG08-722-20	MG08-722-60		
MS90353S & U & MS90354S & U MS21140S & U & MS21141S & U CR7000 SERIES BACB30YY, YU, & YT	5/32	SB05-752B-20	SB05-752B-45	SB05-751B-54RA	SB05-752A-43OS
	3/16	SB05-752B-80	SB06-752B-20	SB06-751B-54RA <sub>5</sub>	SB06-204C-27OS
	1/4 <sub>4</sub>	SB06-752B-80 SB08-713-20 <sub>4</sub>	SB06-752B-45 SB08-713-45 <sub>4</sub>		SB08-204C-27OS <sub>4</sub> SB08-204C-37OS <sub>4</sub>
MS90353 & MS90354 MS21140 & MS21141 "U" TYPE BLIND BOLT WITH DRIVE WASHER	5/32	UBB05-752B-20	UBB05-752B-45	UBB05-751B-54RA	UBB05-752A-43OS
	3/16	UBB06-752B-20	UBB06-752B-45	UBB06-751B-54RA <sub>5</sub>	UBB06-752A-43OS
	1/4 <sub>4</sub>	UBB08-713-20 <sub>4</sub>	UBB08-713-45 <sub>4</sub>		UBB08-204C-27OS <sub>4</sub> UBB08-204C-37OS <sub>4</sub>
EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU	1/8	UAB04-752B-20	UAB04-752B-45	UAB04-751B-54RA	UAB04-752A-43OS
	5/32	UAB568-713-21 <sub>3</sub>	UAB568-713-61 <sub>3</sub>	UAB05-751B-54RA	UAB05-752A-43OS
	3/16			UAB06-751B-54RA <sub>5</sub>	UAB06-752A-43OS
	1/4				UAB08-204C-27OS    UAB08-204C-37OS
SINGLE ACTION BLIND RIVET NAS1919S & U NAS1921S & U	1/8	SMLS04-752B-20	SMLS04-752B-45	SMLS04-751B-54RA	SMLS04-752A-43OS
	5/32	SMLS05-752B-20	SMLS05-752B-45	SMLS05-751B-54RA	SMLS05-752A-43OS
	3/16	SMLS06-752B-20	SMLS06-752B-45	SMLS06-751B-54RA	SMLS06-752A-43OS
	1/4	SMLS08-713-20	SMLS08-713-45	SMLS08-751B-54RA	SMLS08-204C-27OS    SMLS08-204C-37OS
"A" CODE NAS1398A & NAS1399A	3/32	3A-352B-25		3A-751B-54RA	
	1/8	4A-752B-20	4A-752B-45	4A-751B-54RA	4A-752A-43OS
	5/32	5A-752B-20	5A-752B-45	5A-751B-54RA	5A-752A-43OS
	3/16	6A-752B-20	6A-752B-45	6A-751B-54RA	6A-752A-43OS
	1/4	SMLS08-713-20	SMLS08-713-45	SMLS08-751B-54RA <sub>5</sub>	SMLS08-204C-27OS    SMLS08-204C-37OS
PROTRUDING HEAD, MULTI-GRIP BLIND RIVETS	3/16	MGL06-752A-21 <sub>6</sub>	MGL06-752A-61 <sub>6</sub>	MGL06-751B-54RA <sub>6</sub>	
	1/4	MGL08-752A-21 <sub>6</sub>	MGL08-752A-61 <sub>6</sub>		
COUNTERSUNK HEAD, MULTI-GRIP BLIND RIVETS	3/16	6CN-752A-21 <sub>6</sub>	6CN-752A-61 <sub>6</sub>		
	1/4	8CN-752A-21 <sub>6</sub>	8CN-752A-61 <sub>6</sub>		
MONOBOLT	3/16	MB06-752A-21 <sub>6</sub>	MB06-752A-61 <sub>6</sub>	MB06-751B-54RA <sub>6</sub>	
	1/4	MB08-752A-21 <sub>6</sub>	MB08-752A-61 <sub>6</sub>		
CONTAINER BOLT(R 12) HLPP, HLP M, HLPE, HLPS HLPSC & HLP SM	3/8	HT12-713-20			
BACR15FR/FP, BACR15GF/GK, NAS1919 & NAS1921 "U" TYPE BLIND RIVET WITH DRIVE WASHER NAS9301-9312	1/8	456MAX-751A-21 <sub>1</sub>	456MAX-751A-61 <sub>1</sub>	456MAX-751C-54RA <sub>1</sub>	456MAX-752-42OS <sub>1</sub>
	5/32				
	3/16				
	1/4	08MAX-752B-20	08MAX-752B-45		08MAX-204C-27OS    08MAX-204C-37OS
ASP 2, ASP PF, ASP 4 FF, ASP 2 F, ASP 2 LC	13/64	ASP06-752B-20	ASP06-752B-45	ASP06-751B-54RA	ASP06-752A-43OS
	17/64	ASP08-752B-20	ASP08-752B-45	ASP08-751B-54RA	ASP08-752A-43OS
	21/64	ASP10-713-20	ASP10-713-45		ASP10-204C-27OS    ASP10-204C-37OS
NAS1719, NAS1720 NAS1721	1/8	MBC04-752B-20	MBC04-752B-45	MBC04-751A-54RA	MBC04-752A-43OS
	5/32	MBC05-752B-20	MBC05-752B-45	MBC05-751A-54RA	MBC05-752A-43OS
	3/16	MBC06-752B-20	MBC06-752B-45	MBC06-751A-54RA	MBC06-752-A43OS
GROUND STUD, M83454 & BACSS5B	8/32	GS8-752B-20	GS8-752B-45	GS8-751B-54RA	GS8-752A-43OS
	10/32	GS10-752B-20	GS10-752B-45	GS10-752A-54RA	GS10-752A-43OS

**THE GAGE BILT GBP722A IS APPROVED TO INSTALL THE ABOVE FASTENERS.**

*ALL RIGHT ANGLE NOSE ASSEMBLIES REQUIRE 722142 STROKE LIMITER.
**ALL OFFSET 204 SERIES NOSES REQUIRE 751204 ADAPTER.
1) INSTALLS 1/8 5/32 & 3/16 DIAMETERS
2) RIGHT ANGLE NOSE ASSEMBLIES MAY REQUIRE MORE THAN ONE PULL.
3) INSTALLS 5/32, 3/16 & 1/4 DIAMETERS.
4) 105 PSI REQUIRED FOR ALLOY STEEL.
5) THESE NOSES FOR LIGHT DUTY / REPAIR ONLY.
6) 2 PULLS REQUIRED FOR MOST APPLICATIONS.

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS  
THE LENGTH THE NOSE EXTENDS FROM THE TOOL. I.E. -20 = 2.0 INCHES