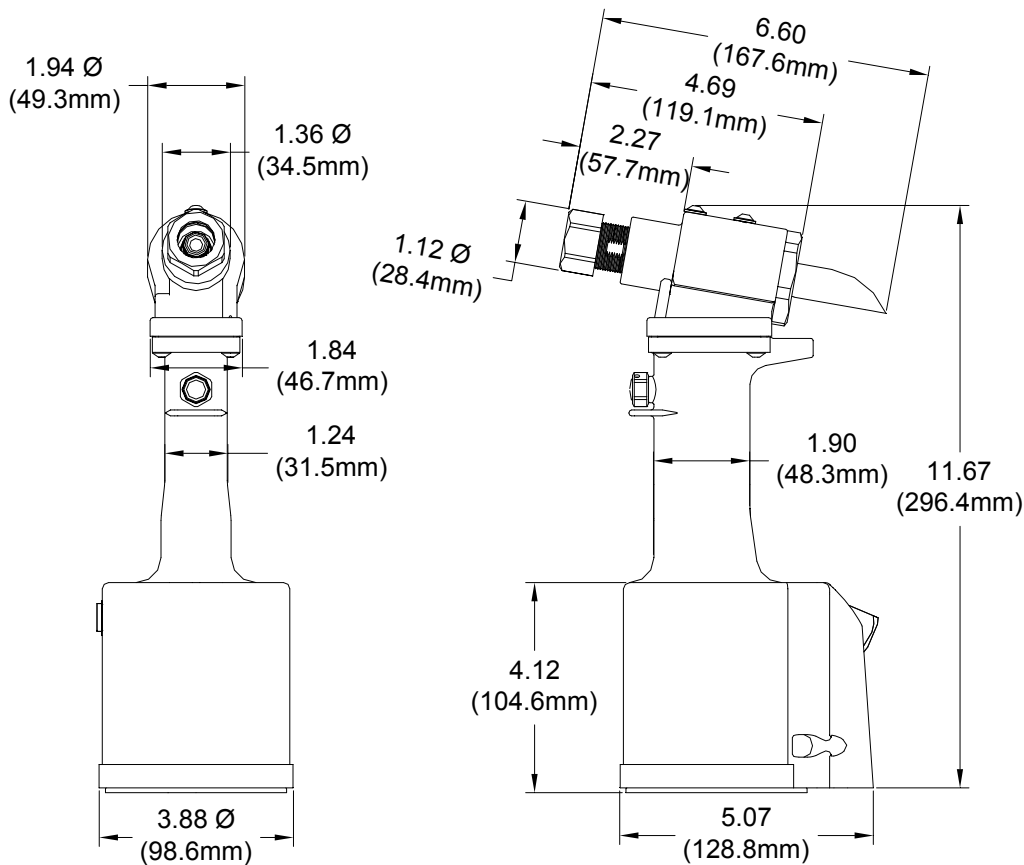


GBP730E

INSTALLATION TOOL



**GAGE BILT TOOLS ARE AVAILABLE WORLDWIDE
E-MAIL US FOR A DISTRIBUTOR NEAR YOU**

DESCRIPTION

Covered under Patent No. 5,485,727

The GBP730E is a pneumatic-hydraulic tool designed specifically for the efficient installation of a wide range of blind rivets and lockbolts. It weighs just under 4.7 lbs. and can be operated in any position with one hand. It has a .500 rivet setting stroke and a rated pull load of 4000 pounds on 90 psi air pressure at the air inlet.

The GBP730E riveter operates on a wide range of air pressure, with 90 to 100 psi providing the maximum efficiency. At 90 lbs. air pressure, the GBP730E does not exceed 85 db (A) and consumes 3.9 cfm at 20 cycles per minute.

The air inlet is provided with 1/4-18 female pipe threads for accepting the user's air hose fitting.

NOSE ASSEMBLIES ARE NOT FURNISHED WITH THIS RIVETER AND MUST BE ORDERED SEPARATELY.

GAGE BILT
MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.
44766 Centre Court (586) 226-1500
Clinton Twp. MI 48038 (586) 226-1505 Fax
e-mail:solutions@gagebilt.com / www.gagebilt.com



SELECTION CHART FOR GBP730E



FASTENER	DIA.	STRAIGHT		RIGHT ANGLE 1	OFFSET	
'A' CODE NAS1398 & NAS1399 'A'	3/32	3A-352B-25		3A-751B-54RA		
	1/8	4A-752B-20	4A-752B-45	4A-751B-54RA	4A-752A-43OS	
	5/32	5A-752B-20	5A-752B-45	5A-751B-54RA	5A-752A-43OS	
	3/16	6A-752B-20	6A-752B-45	6A-751B-54RA	6A-752A-43OS	
	1/4	SMLS08-713-20			SMLS08-752A-43OS 3	
2 ASP & ASP PF ASP FF & ASP F ASP-LC	13/64	ASP06-752B-20	ASP06-752B-45	ASP06-751B-54RA	ASP06-752A-43OS	
	17/64	ASP08-752B-20	ASP08-752B-45	ASP08-751B-54RA	ASP08-752A-43OS	
COMMERCIAL LOCKBOLTS C6L ADVELOK	3/16	LB06-713-20			NAS06-204B-25OS	NAS06-204B-34OS
	1/4	LB08-713-20			NAS08-204B-25OS	NAS08-204B-34OS
LIGHTWEIGHT GROOVE PROPORTION LOCKBOLTS	5/32	LGP05-730B-10	LGP05-731-20		LGP05-204B-25OS	LGP05-204B-30OS
		LGP05-731-45			LGP05-204B-34OS	
	3/16	LGP06-730B-10	LGP06-731-20		LGP06-204B-25OS	LGP06-204B-30OS
		LGP06-731-45			LGP06-204B-34OS	
LOCKBOLT NAS SHEAR PULL TYPE NAS TENSION PULL TYPE & GROOVE PORPORTION NASS = NAS SHEAR NAST = NAS TENSION	5/32	NASS05-730B-10	NAST05-730B-10		NASS05-204B-25OS	NAST05-204B-20OS
		NASS05-731-20	NAST05-731-20		NASS05-204B-30OS	NAST05-204B-30OS
		NASS05-731-45	NAST05-731-45		NASS05-204B-34OS	NAST05-204B-34OS
	3/16	NAS06-730B-10	NAS06-731-20		NAS06-204B-25OS	NAS06-204B-30OS
		NAS06-731-45			NAS06-204B-34OS	
BACR15FR/FP, BACR15GF/GK, NAS1919 & NAS1921 "U" TYPE BLIND RIVET WITH DRIVE WASHER NAS9301-9312	1/8	456MAX-751A-21 ₂	456MAX-751A-61 ₂	456MAX-751C-54RA ₂	456MAX-752-42OS ₂	
	5/32					
	3/16					
	1/4	08MAX-752B-20	08MAX-752B-45	08MAX-713-58RA	08MAX-204C-27OS	08MAX-204C-37OS
MS90353S & U & MS90354S & U MS21140S & U & MS21141S & U CR7000 SERIES BACB30YY, YU, & YT	5/32	SB05-752B-20	SB05-752B-45	SB05-751B-54RA	SB05-752A-43OS	
		SB05-752B-80				
	3/16	SB06-752B-20	SB06-752B-20	SB06-751B-54RA	SB06-204C-27OS	
		SB06-752B-80				
MS90353 & MS90354 MS21140 & MS21141 "U" TYPE BLIND BOLT WITH DRIVE WASHER	5/32	UBB05-752B-20	UBB05-752B-45	UBB05-751B-54RA	UBB05-752A-43OS	
	3/16	UBB06-752B-20	UBB06-752B-45	UBB06-751B-54RA	UBB06-752A-43OS	
EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU	1/8	UAB04-752B-20	UAB04-752B-45	UAB04-751B-54RA	UAB04-752A-43OS	
	5/32	UAB568-713-21	UAB568-713-61	UAB05-751B-54RA	UAB05-752A-43OS	
	3/16			UAB06-751B-54RA	UAB06-752A-43OS	
SINGLE ACTION BLIND RIVET NAS1919S & U NAS1921S & U	1/8	SMLS04-752B-20	SMLS04-752B-45	SMLS04-751B-54RA	SMLS04-752A-43OS	
	5/32	SMLS05-752B-20	SMLS05-752B-45	SMLS05-751B-54RA	SMLS05-752A-43OS	
	3/16	SMLS06-752B-20	SMLS06-752B-45	SMLS06-751B-54RA	SMLS06-752A-43OS	
	1/4	SMLS08-713-20		SMLS08-713-58RA	SMLS08-752A-43OS 3	

THE GAGE BILT GBP730E TOOL IS APPROVED TO INSTALL THE ABOVE FASTENERS.

*ALL RIGHT ANGLE NOSES REQUIRE 730157 STROKE LIMITER.
*ALL OFFSET 204 SERIES NOSES REQUIRE 751204 ADAPTER.
1) RIGHT ANGLE NOSE ASSEMBLY'S MAY REQUIRE MORE THAN ONE PULL.
2) INSTALLS 1/8, 5/32 & 3/16 DIAMETERS
3) ALUMINUM ONLY

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES

GAGE BILT ALSO SUPPLIES PIN & COLLAR SWAGE INSPECTION GAGES TO CERTIFY CORRECT SWAGE INSTALLATION.

