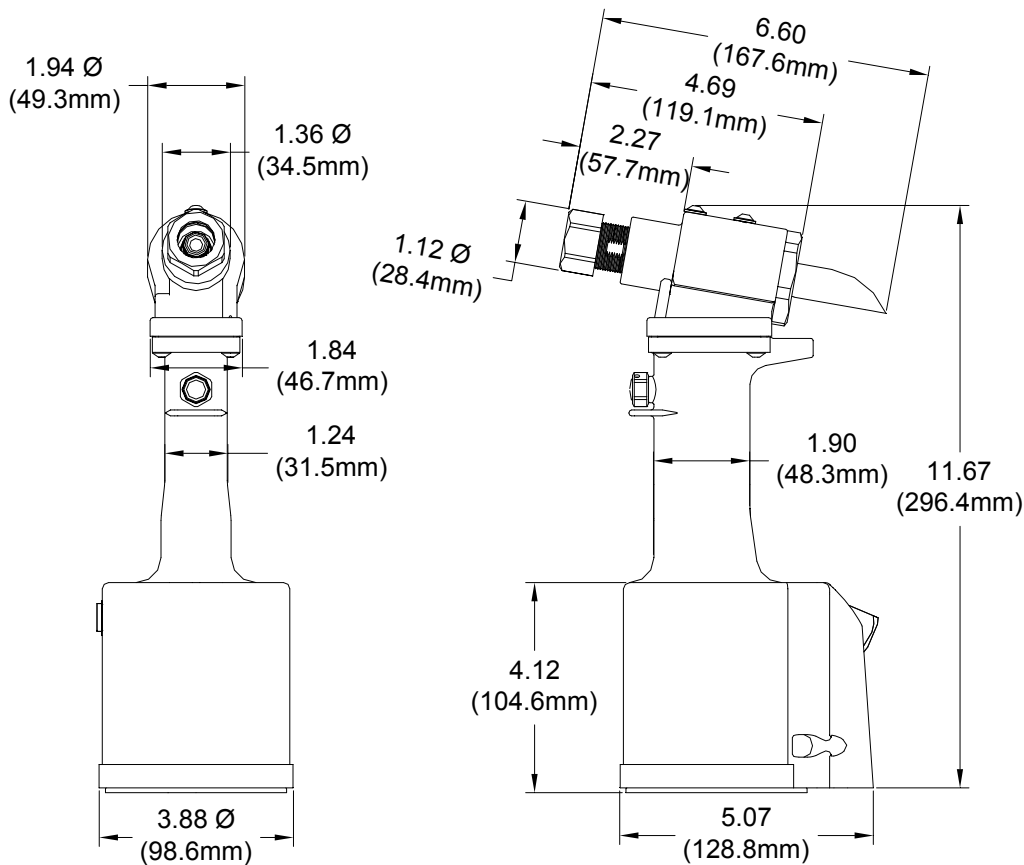


# GBP730E

## INSTALLATION TOOL



**GAGE BILT TOOLS ARE AVAILABLE WORLDWIDE  
E-MAIL US FOR A DISTRIBUTOR NEAR YOU**

### DESCRIPTION

**Covered under Patent No. 5,485,727**

The GBP730E is a pneumatic-hydraulic tool designed specifically for the efficient installation of a wide range of blind rivets and lockbolts. It weighs just under 4.7 lbs. and can be operated in any position with one hand. It has a .500 rivet setting stroke and a rated pull load of 4000 pounds on 90 psi air pressure at the air inlet.

The GBP730E riveter operates on a wide range of air pressure, with 90 to 100 psi providing the maximum efficiency. At 90 lbs. air pressure, the GBP730E does not exceed 85 db (A) and consumes 3.9 cfm at 20 cycles per minute.

The air inlet is provided with 1/4-18 female pipe threads for accepting the user's air hose fitting.

**NOSE ASSEMBLIES ARE NOT FURNISHED WITH THIS RIVETER AND MUST BE ORDERED SEPARATELY.**

**GAGE BILT**  
MADE IN U.S.A.

**GAGE BILT PRODUCTS CORP.**  
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Warren, Mi 48088 (586) 771-2665 Fax  
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# SELECTION CHART FOR GBP730E



FASTENER	DIA.	STRAIGHT	RIGHT ANGLE <sup>1</sup>	OFFSET
'A' CODE NAS1398 & NAS1399 'A'	3/32	3A-352B-25	3A-751B-54RA	4A-752A-43OS
	1/8	4A-752B-20	4A-751B-54RA	5A-752A-43OS
	5/32	5A-752B-20	5A-751B-54RA	6A-752A-43OS
	3/16	6A-752B-20	6A-751B-54RA	SMLS08-752A-43OS <sub>3</sub>
	1/4	SMLS08-713-20		
2 ASP & ASP PF ASP FF & ASP F ASP-LC	13/64	ASP06-752B-20	ASP06-751B-54RA	ASP06-752A-43OS
	17/64	ASP08-752B-20	ASP08-751B-54RA	ASP08-752A-43OS
COMMERCIAL LOCKBOLTS C6L ADVELOK	3/16	LB06-713-20		NAS06-204B-25OS    NAS06-204B-34OS
	1/4	LB08-713-20		NAS08-204B-25OS    NAS08-204B-34OS
LIGHTWEIGHT GROOVE PROPORTION LOCKBOLTS	5/32	LGP05-730B-10	LGP05-731-20	LGP05-204B-25OS    LGP05-204B-30OS
		LGP05-731-45		LGP05-204B-34OS
	3/16	LGP06-730B-10	LGP06-731-20	LGP06-204B-25OS    LGP06-204B-30OS
		LGP06-731-45		LGP06-204B-34OS
LOCKBOLT NAS SHEAR PULL TYPE NAS TENSION PULL TYPE & GROOVE PORPORTION NASS = NAS SHEAR NAST = NAS TENSION	5/32	NASS05-730B-10	NAST05-730B-10	NASS05-204B-25OS    NAST05-204B-20OS
		NASS05-731-20	NAST05-731-20	NASS05-204B-30OS    NAST05-204B-30OS
		NASS05-731-45	NAST05-731-45	NASS05-204B-34OS    NAST05-204B-34OS
	3/16	NAS06-730B-10	NAS06-731-20	NAS06-204B-25OS    NAS06-204B-30OS
		NAS06-731-45	NAS06-204B-34OS	
NAS1919U & NAS1921U NAS90301-9312 BACR15FR/FP & BACR15GF/GK M7885	1/8	456MAX-751A-21 <sub>2</sub>	456MAX-751A-61 <sub>2</sub>	456MAX-751C-54RA <sub>2</sub>
	5/32			456MAX-752-42OS <sub>2</sub>
	3/16			
	1/4	08MAX-752B-20	08MAX-752B-45	08MAX-204C-27OS    08MAX-204C-37OS
"S" TYPE BLIND BOLT MS21140S & MS21141S MS90353S & MS90354S	5/32	SB05-752B-20	SB05-752B-45	SB05-751B-54RA
		SB05-752B-80		SB05-752A-43OS
	3/16	SB06-752B-20	SB06-752B-20	SB06-751B-54RA
		SB06-752B-80		SB06-752A-43OS
"U" TYPE BLIND BOLT W/ LOCKING WASHER MS90353U & MS90354U MS21140U & MS21141U	5/32	UBB05-752B-20	UBB05-752B-45	UBB05-751B-54RA
				UBB05-752A-43OS
	3/16	UBB06-752B-20	UBB06-752B-45	UBB06-751B-54RA
				UBB06-752A-43OS
EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU	1/8	UAB04-752B-20	UAB04-752B-45	UAB04-751B-54RA
	5/32	UAB568-713-21	UAB568-713-61	UAB05-751B-54RA
				UAB06-751B-54RA
	3/16			
SINGLE ACTION BLIND RIVET NAS1919S NAS1921S	1/8	SMLS04-752B-20	SMLS04-752B-45	SMLS04-751B-54RA
	5/32	SMLS05-752B-20	SMLS05-752B-45	SMLS05-751B-54RA
	3/16	SMLS06-752B-20	SMLS06-752B-45	SMLS06-751B-54RA
	1/4	SMLS08-713-20		SMLS06-752A-43OS SMLS08-752A-43OS <sub>3</sub>
UNIMATIC® SINGLE ACTION NAS1919U & NAS1921U BACR15FR/FP & BACR15GF/GK	1/8	UBR04-752B-20	UBR04-752B-45	UBR04-751B-54RA
	5/32	UBR05-752B-20	UBR05-752B-45	UBR05-751B-54RA
	3/16	UBR06-752B-20	UBR06-752B-45	UBR06-751B-54RA
	1/4	UBR08-713-20	UBR08-713-45	
				UBR04-752A-43OS UBR05-752A-43OS UBR06-752A-43OS UBR08-752A-43OS

**THE GAGE BILT GBP730E TOOL IS APPROVED TO INSTALL THE ABOVE FASTENERS.**

*ALL RIGHT ANGLE NOSES REQUIRE 730157 STROKE LIMITER.
*ALL OFFSET 204 SERIES NOSES REQUIRE 751204 ADAPTER.
1) RIGHT ANGLE NOSE ASSEMBLY'S MAY REQUIRE MORE THAN ONE PULL.
2) INSTALLS 1/8, 5/32 & 3/16 DIAMETERS
3) ALUMINUM ONLY

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES

**GAGE BILT ALSO SUPPLIES PIN & COLLAR SWAGE INSPECTION GAGES TO CERTIFY CORRECT SWAGE INSTALLATION.**

