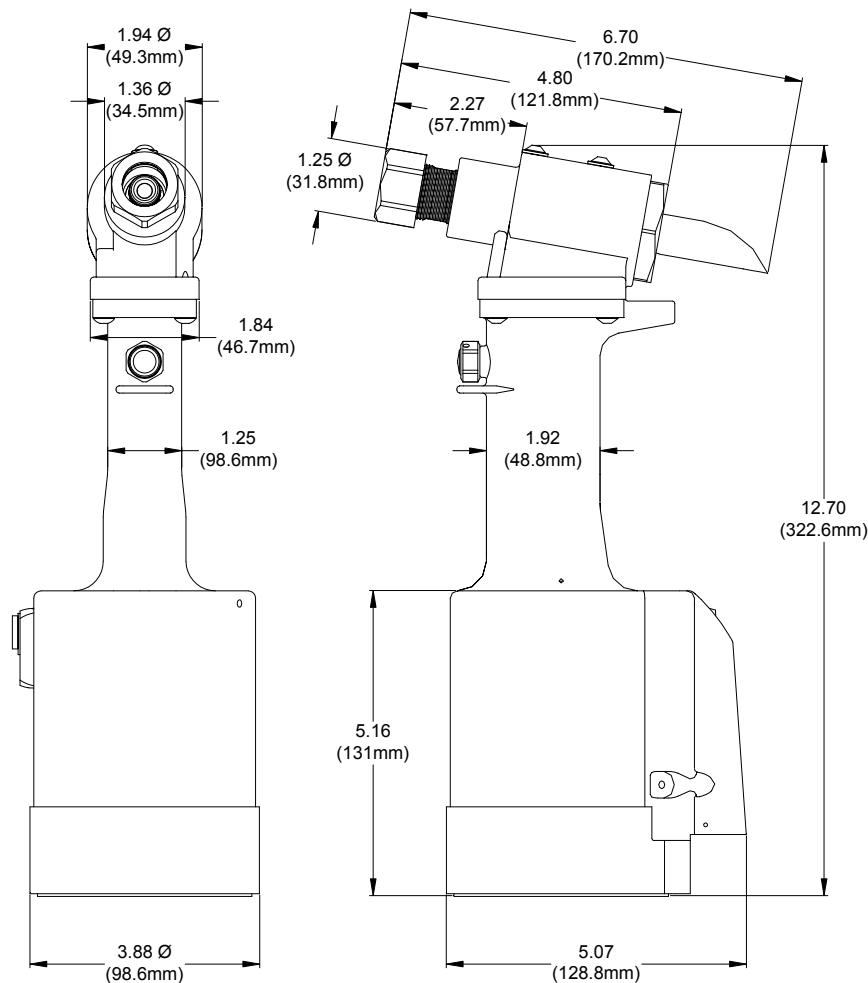


# GBP731

## INSTALLATION TOOL



### DESCRIPTION

The GBP731 is a pneumatic-hydraulic tool designed specifically for the efficient installation of a wide range of blind rivets and lockbolts. It weighs just under 5.6 lbs. and can be operated in any position with one hand. It has a .600 rivet setting stroke and a rated pull load of 4800 pounds on 90 psi air pressure at the air inlet.

The GBP731 riveter operates on a wide range of air pressure, with 90 to 100 psi providing the maximum efficiency. At 90 lbs. air pressure, the GBP731 does not exceed 85 db (A) and consumes 3.9 cfm at 20 cycles per minute.

The air inlet is provided with 1/4-18 female pipe threads for accepting the user's air hose fitting.

**NOSE ASSEMBLIES ARE NOT FURNISHED WITH THIS RIVETER AND MUST BE ORDERED SEPARATELY.**

**GAGE BILT**  
MADE IN U.S.A.

**GAGE BILT PRODUCTS CORP.**  
14500 Barber Drive (586) 771-7664  
Warren, Mi 48088 (586) 771-2665 Fax  
e-mail:solutions@gagebilt.com / www.gagebilt.com

# SELECTION CHART FOR GBP731



FASTENER	DIA.	STRAIGHT		*RIGHT ANGLE 1	**OFFSET	
'A' CODE NAS1398 & NAS1399 'A'	3/32	3A-352A-25		3A-751B-54RA		
	1/8	4A-752B-20	4A-752B-45	4A-751B-54RA	4A-752A-43OS	
	5/32	5A-752B-20	5A-752B-45	5A-751B-54RA	5A-752A-43OS	
	3/16	6A-752B-20	6A-752B-45	6A-751B-54RA	6A-752A-43OS	
	1/4	SMLS08-713-20	SMLS08-713-45		SMLS08-752A-43OS	
2 ASP & ASP PF ASP FF & ASP F ASP-LC	13/64	ASP06-752B-20	ASP06-752B-45	ASP06-751B-54RA	ASP06-752A-43OS	
	17/64	ASP08-752B-20	ASP08-752B-45	ASP08-751B-54RA	ASP08-752A-43OS	
LIGHTWEIGHT GROOVE PROPORTION LOCKBOLTS	5/32	LGP05-730B-10	LGP05-731-20		LGP05-204B-25OS	LGP05-204B-30OS
		LGP05-731-45			LGP05-204B-34OS	
	3/16	LGP06-730B-10	LGP06-731-20		LGP06-204B-25OS	LGP06-204B-30OS
		LGP06-731-45			LGP06-204B-34OS	
	1/4	LGP08-730B-10	LGP08-730B-20		LGP08-204B-25OS	LGP08-204B-30OS
		LGP08-730B-45			LGP08-204B-34OS	
LOCKBOLT NAS SHEAR PULL TYPE NAS TENSION PULL TYPE & GROOVE PORPORTION NASS = NAS SHEAR NAST = NAS TENSION	5/32	NASS05-730B-10	NAST05-730B-10		NASS05-204B-25OS	NAST05-204B-20OS
		NASS05-731-20	NAST05-731-20		NASS05-204B-30OS	NAST05-204B-30OS
		NASS05-731-45	NAST05-731-45		NASS05-204B-34OS	NAST05-204B-34OS
	3/16	NAS06-730B-10	NAS06-731-20		NAS06-204B-25OS	NAS06-204B-30OS
		NAS06-731-45			NAS06-204B-34OS	
	1/4 3	NAS08-730B-10	NAS08-730B-20		NAS08-204B-25OS	NAS08-204B-30OS
		NAS08-730B-45		NAS08-204B-34OS		
NAS1919U & NAS1921U NAS90301-9312 BACR15FR/FP & BACR15GF/GK M7885	1/8	456MAX-751A-21 2	456MAX-751A-61 2	456MAX-751B-54RA 2	456MAX-752-42OS 2	
	5/32					
	3/16					
	1/4	08MAX-752B-20	08MAX-752B-45		08MAX-204C-27OS	08MAX-204C-37OS
"S" TYPE BLIND BOLT MS90353S & MS90354S MS21140S & MS21141S	5/32	SB05-752B-20	SB05-752B-45	SB05-751B-54RA	SB05-752A-43OS	
		SB05-752B-80				
	3/16	SB06-752B-20	SB06-752B-45	SB06-751B-54RA	SB06-752A-43OS	
		SB06-752B-80				
	1/4	SB08-713-20	SB08-713-45		SB08-204C-27OS	SB08-204C-37OS
"U" TYPE BLIND BOLT W/ LOCKING WASHER MS90353U & MS90354U MS21140U & MS21141U	5/32	UBB05-752B-20	UBB05-752B-45	UBB05-751B-54RA	UBB05-752A-43OS	
	3/16	UBB06-752B-20	UBB06-752B-45	UBB06-751B-54RA	UBB06-752A-43OS	
	1/4	UBB08-713-20	UBB08-713-45		UBB08-204C-27OS	UBB08-204C-37OS
EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU	1/8	UAB04-752B-20	UAB04-752B-45	UAB04-751B-54RA	UAB04-752A-43OS	
	5/32	UAB568-713-21 4	UAB568-713-61 4	UAB05-751B-54RA	UAB05-752A-43OS	
	3/16			UAB06-751B-54RA	UAB06-752A-43OS	
	1/4				UAB08-204C-27OS	UAB08-204C-37OS
SINGLE ACTION BLIND RIVET NAS1919S NAS1921S	1/8	SMLS04-752B-20	SMLS04-752B-45	SMLS04-751B-54RA	SMLS04-752A-43OS	
	5/32	SMLS05-752B-20	SMLS05-752B-45	SMLS05-751B-54RA	SMLS05-752A-43OS	
	3/16	SMLS06-752B-20	SMLS06-752B-45	SMLS06-751B-54RA	SMLS06-752A-43OS	
	1/4	SMLS08-713-20	SMLS08-713-45		SMLS08-752A-43OS	
UNIMATIC® SINGLE ACTION NAS1919U & NAS1921U BACR15FP/FR & BACR15GF/GK	1/8	UBR04-752B-20	UBR04-752B-45	UBR04-751B-54RA	UBR04-752A-43OS	
	5/32	UBR05-752B-20	UBR05-752B-45	UBR05-751B-54RA	UBR05-752A-43OS	
	3/16	UBR06-752B-20	UBR06-752B-45	UBR06-751B-54RA	UBR06-752A-43OS	
	1/4	UBR08-713-20	UBR08-713-45		UBR08-752A-43OS	

**THE GAGE BILT GBP731 TOOL IS APPROVED TO INSTALL THE ABOVE FASTENERS.**

*ALL RIGHT ANGLE NOSES REQUIRE 731154 STROKE LIMITER.
**ALL OFFSET 204 SERIES NOSES REQUIRE 751204 ADAPTER.
1) RIGHT ANGLE NOSE ASSEMBLIES MAY REQUIRE MORE THAN ONE PULL.
2) INSTALLS 1/8, 5/32 & 3/16 DIAMETERS.
3) NOT FOR TENSION ALLOY
4) INSTALLS 5/32, 3/16 & 1/4 DIAMETERS.

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES

**GAGE BILT ALSO SUPPLIES PIN & COLLAR SWAGE INSPECTION GAGES TO CERTIFY CORRECT SWAGE INSTALLATION.**

