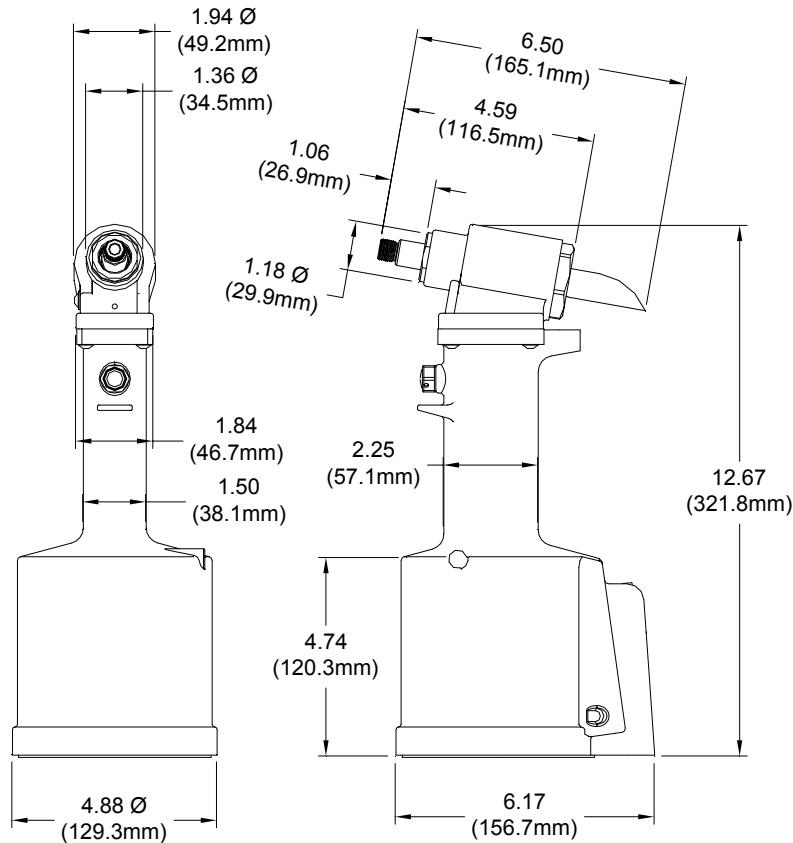


GBP744D

INSTALLATION TOOL



DESCRIPTION

NSN#5130-01-151-1856

The GBP744D is a pneumatic-hydraulic tool designed specifically for the efficient installation of 1/4" CHERRYMAX® & AllMax rivets, as well as a wide range of blind rivets. It weighs just over 7 lbs. and can be operated in any position with one hand. It has a .590" rivet setting stroke and a rated pull load of 3800 pounds on 90 psi air pressure at the air inlet.

The GBP744D riveter operates on a wide range of air pressure, with 90 to 120 psi providing the maximum efficiency. At 90 lbs. air pressure, the GBP744D does not exceed 85 db (A) and consumes 6.5 cfm at 20 cycles per minute.

The air inlet is provided with 1/4-18 female pipe threads for accepting the user's air hose fitting.

NOSE ASSEMBLIES ARE NOT FURNISHED WITH THIS RIVETER AND MUST BE ORDERED SEPARATELY.

GAGE BILT
MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.
14500 Barber Drive (586) 771-7664
Warren, Mi 48088 (586) 771-2665 Fax
E-mail:solutions@gagebilt.com / www.gagebilt.com

GBP744D SELECTION CHART

NOSE ASSEMBLY



FASTENER	DIA.	Straight	Right Angle	Offset
CHERRYMAX®	1/8	456MAX-701-17 ^{1,2}	456MAX-753A-54 ^{1,2}	456MAX-763A-43 ^{1,2}
ALLMAX®	5/32	456MAX-744-20 ¹		456MAX-744-50OS ¹
HUCKMAX®	3/16	456MAX-749-35 ^{1,2,3}		
HUCK-CLINCH®				
MIL-R-7885	1/4	08MAX-744-20		08MAX-744-50OS
NAS9301-9312				
BACR15FR/FR				
BACR15GJ/GK				

- 1) ALL THREE DIAMETERS CAN BE INSTALLED WITH ONE NOSE ASSEMBLY.
- 2) NOSE ASSEMBLIES REQUIRE THE 744704 ADAPTER.
- 3) FRONT END EJECTING NOSE ASSEMBLY.
- 4) RIGHT ANGLE NOSE ASSEMBLY MAY REQUIRE MORE THAN 1 PULL.

CHERRYMAX® IS A REGISTERED TRADEMARK OF CHERRY TEXTRON.
 HUCKMAX® & HUCK-CLINCH® ARE A REGISTERED TRADEMARK OF HUCK INT'L. INC.
 ALLMAX® IS A REGISTERED TRADEMARK OF ALLFAST FASTENING SYSTEMS.

WARRANTY

Seller warrants that all goods covered by this catalog will conform to applicable specifications and will replace, or repair, F.O.B. our plant, any goods providing defective from faulty workmanship, or material, for 90 days from date of shipment.

Said warranty to remain in effect if and only if such goods are used in accordance with all instructions as to maintenance, operation, and use set forth in manuals and instruction sheets furnished by seller.

Sellers obligation under this warranty shall be limited to the repair or rework of the goods supplied or replacement thereof, at Seller's option, and in no case is to exceed the invoice value of said goods. Under no circumstances will seller be liable for incidental or consequential damages or for damages incurred by the buyer or subsequent user in repairing or replacing defective goods or if the goods covered by this warranty are reworked or subjected to any type of additional processing.

This warranty is void if Seller is not notified in writing of any rejections or defects within 90 days after the receipt of the material by the customer.

THIS WARRANTY IS MADE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY.