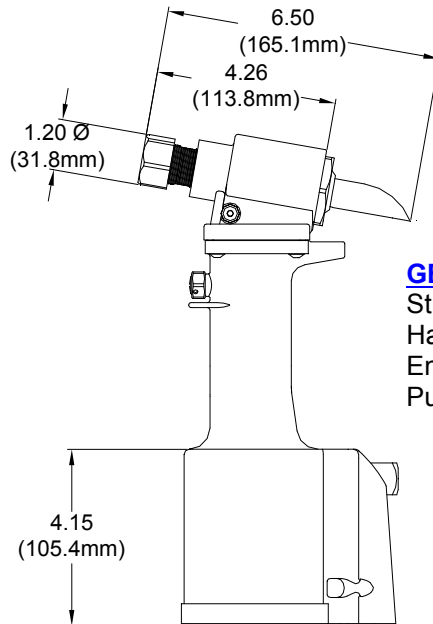
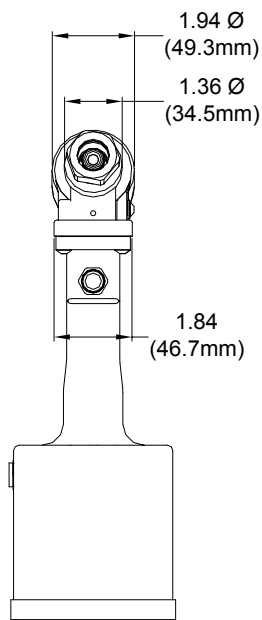
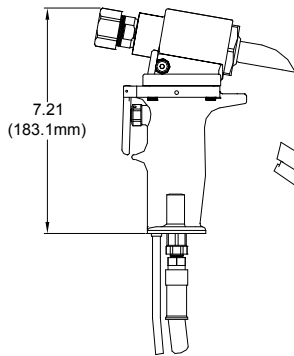


# GBP752F SERIES INSTALLATION TOOLS



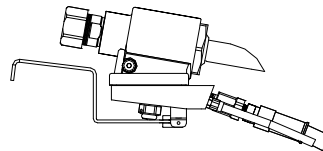
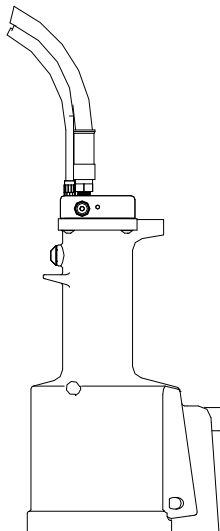
## **GBP752F**

Stroke - .500"  
 Hand held weight - 4.75 lbs.  
 Entire tool weight - 4.75 lbs  
 Pull load - 3,800



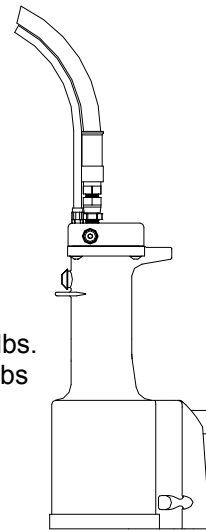
## **GBP752FSH**

Stroke - .700"  
 Hand held weight - 2.50 lbs.  
 Entire tool weight - 7.50 lbs  
 Pull load - 3,800



## **GBP752FSR**

Stroke - .500"  
 Hand held weight - 2.00 lbs.  
 Entire tool weight - 7.00 lbs  
 Pull load - 3,800



**GAGE BILT TOOLS ARE AVAILABLE WORLDWIDE  
 E-MAIL US FOR A DISTRIBUTOR NEAR YOU**

**GAGE BILT**  
 MADE IN U.S.A.

**GAGE BILT PRODUCTS CORP.**

44766 Centre Court (586) 226-1500  
 Clinton Twp. MI 48038 (586) 226-1505 Fax  
 e-mail:solutions@gagebilt.com / www.gagebilt.com

## DESCRIPTION

The GBP752F series are pneumatic-hydraulic tools designed specifically for the efficient installation of a wide range of blind rivets. They can be operated in any position with one hand. They have a rated pull load of 3800 pounds with 90 psi air pressure at the air inlet.

The GBP752FSH and GBP752FSR riveters offer a unique “split” system providing the operator with an ergonomic tool with reduced hand held weight, as shown below.

The GBP752F series riveters operate on a wide range of air pressure, with 90 to 100 psi providing the maximum efficiency. At 90 lbs air pressure, the GBP752E series does not exceed 85 db (A) and consumes 3 cfm at 20 cycles a minute.

The air inlet is provided with 1/4-18 female pipe threads to accept the users air hose fitting.

**NOSE ASSEMBLIES ARE NOT FURNISHED WITH TOOL AND MUST BE ORDERED SEPARATELY.**



## GBP752F SERIES SELECTION CHART



FASTENER	DIA.	STRAIGHT	*RIGHT ANGLE	**OFFSET
COMMERCIAL LOCKBOLTS	3/16 1/4	LB06-722-20 LB08-722-20	LB06-722-60 LB08-722-60	
MULTIGRIP LOCKBOLTS	3/16 1/4	MG06-722-20 MG08-722-20	MG06-722-60 MG08-722-60	
MS90353S & U & MS90354S & U MS21140S & U & MS21141S & U CR7000 SERIES BACB30YY, YU, & YT	5/32 3/16	SB05-752B-20 SB05-752B-80 SB06-752B-20 SB06-752B-80	SB05-752B-45 SB06-752B-45	SB05-751B-54RA SB05-752A-43OS SB06-751B-54RA SB06-204C-27OS
MS90353 & MS90354 MS21140 & MS21141 "U" TYPE BLIND BOLT WITH DRIVE WASHER	5/32 3/16	UBB05-752B-20 UBB05-752B-80 UBB06-752B-20 UBB06-752B-80	UBB05-752B-45 UBB06-752B-45	UBB05-751B-54RA UBB05-752A-43OS UBB06-751B-54RA UBB06-752A-43OS
EN6122 & UAB130-EU EN6127 & UAB6127-EU EN6128 & UAB100-EU EN6129 & UABP-EU	5/32 3/16	UAB568-713-21 UAB568-713-61	UAB568-713-61 UAB05-751B-54RA UAB06-751B-54RA	UAB05-752A-43OS UAB06-752A-43OS
SINGLE ACTION BLIND RIVET NAS1919S & U NAS1921S & U	1/8 5/32 3/16 1/4	SMLS04-752B-20 SMLS05-752B-20 SMLS06-752B-20 SMLS08-713-20	SMLS04-752B-45 SMLS05-752B-45 SMLS06-752B-45 SMLS08-713-45	SMLS04-751B-54RA SMLS05-751B-54RA SMLS06-751B-54RA SMLS08-204C-27OS
"A" CODE NAS1398A & NAS1399A	3/32 1/8 5/32 3/16 1/4	3A-352B-25 4A-752B-20 5A-752B-20 6A-752B-20 SMLS08-713-20	4A-752B-45 5A-752B-45 6A-752B-45	3A-751B-54RA 4A-751B-54RA 5A-751B-54RA 6A-751B-54RA SMLS08-204C-27OS
NUT PLATE RIVETS CCR244/264/274 BACR15DR MS20600	3/32 1/8	3NP-352-21 5N-352-21	3NP-352-61 5N-352-61	3NP-751B-54RA 5N-751B-54RA
BACR15FR/FP, BACR15GF/GK, NAS1919 & NAS1921 "U" TYPE BLIND RIVET WITH DRIVE WASHER NAS9301-9312	1/8 5/32 3/16 1/4	2 456MAX-751A-21 08MAX-752B-20	2 456MAX-751A-61 08MAX-752B-45	2 456MAX-751C-54RA 2 456MAX-752-42OS **08MAX-204C-27OS **08MAX-204C-37OS
ASP 2, ASP PF, ASP 4 FF, ASP 2 F, ASP 2 LC	13/64 17/64	ASP06-752B-20 ASP08-752B-20	ASP06-752B-45 ASP08-752B-45	ASP06-751B-54RA ASP06-752A-43OS ASP08-752A-43OS
NAS1719, NAS1720 NAS1721	1/8 5/32 3/16	MBC04-752B-20 MBC05-752B-20 MBC06-752B-20	MBC04-752B-45 MBC05-752B-45 MBC06-752B-45	MBC04-751A-54RA MBC05-751A-54RA MBC06-751A-54RA
GROUND STUD, M83454 & BACS53B	8/32 10/32	GS8-752B-20 GS10-752B-20	GS8-752B-45 GS10-752B-45	GS8-751B-54RA GS10-752A-54RA
OPEN END, CLOSED END, C'SUNK, PROTRUDING HEAD COMMERCIAL NAIL RIVETS	3/32 1/8 5/32 3/16	3N-352-21 4N-352-21 5N-352-21 6N-352-21	3N-352-61 4N-352-61 5N-352-61 6N-352-61	3N-751B-54RA 4N-751B-54RA 5N-751B-54RA 6N-751B-54RA

THE GAGE BILT GBP752F SERIES TOOLS ARE APPROVED TO INSTALL THE ABOVE FASTENERS

*ALL RIGHT ANGLE NOSES REQUIRE 752142 STROKE LIMITER.
**ALL OFFSET 204 SERIES NOSES REQUIRE 751204 ADAPTER.
1) RIGHT ANGLE NOSE ASSEMBLY'S MAY REQUIRE MORE THAN ONE PULL.
2) INSTALLS 1/8, 5/32 & 3/16 DIAMETERS
3) INSTALLS 5/32 & 3/16 DIAMETERS

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES