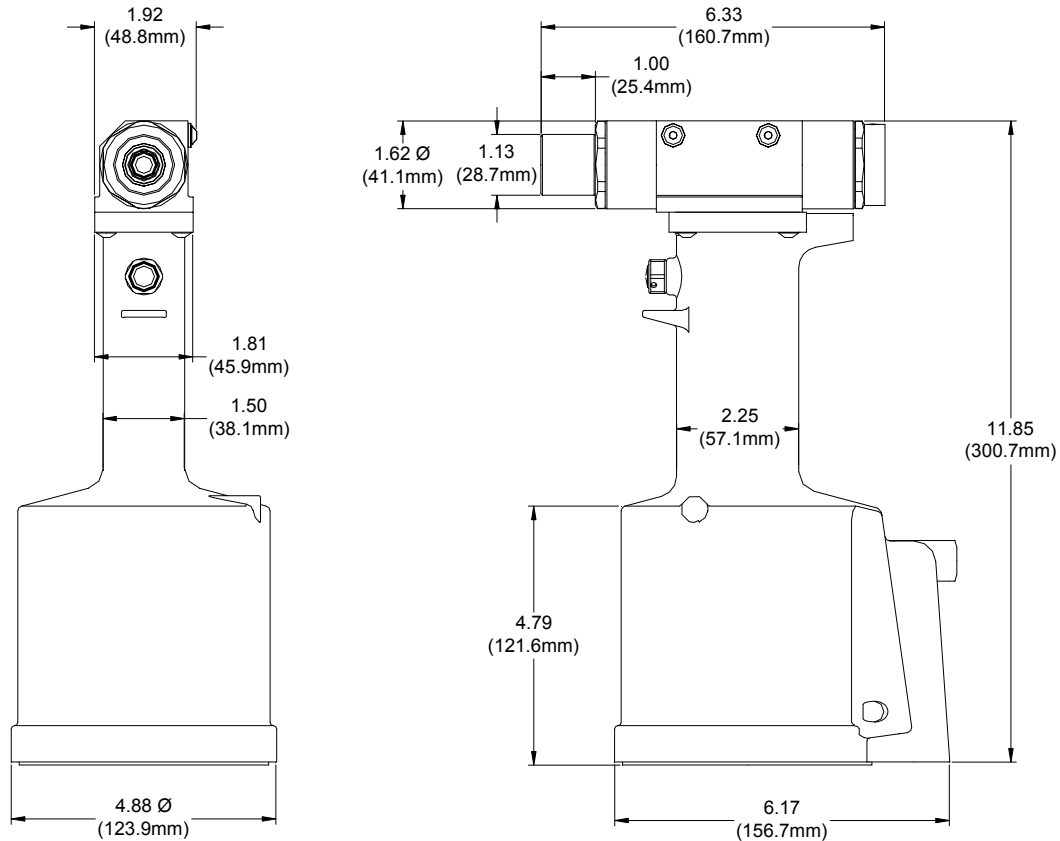


# GBP784B

## INSTALLATION TOOL



### DESCRIPTION

The GBP784B is a pneumatic-hydraulic tool designed specifically for the efficient installation of 2000 series Cherrylock® rivets NAS1398, NAS1399, NAS1738 and NAS1739. The GBP784B weighs only 8 lbs. and can be operated in any position with one hand. It has a .940" rivet setting stroke and a rated pull load of 2650 lbs. with 90 psi. air pressure at the air inlet.

The GBP784B riveter operates on a wide range of air pressure with 90 to 100 psi. providing the maximum efficiency.

**NOSE ASSEMBLIES ARE NOT FURNISHED WITH THE TOOL AND MUST BE ORDERED SEPARATELY.**

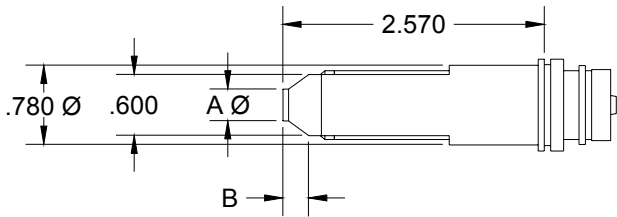
**GAGE BILT**  
MADE IN U.S.A.

**GAGE BILT Inc.**

44766 Centre Court (586) 226-1500  
Clinton Twp. MI 48038 (586) 226-1505 Fax  
e-mail:solutions@gagebilt.com / www.gagebilt.com

# 681 NOSE ASSEMBLIES

FOR 2000 SERIES CHERRYLOCK® RIVETS  
CONFORMING TO NAS 1400 & NAS 1740



RIVET DIAMETER	ASSEMBLY NUMBER	DIMENSIONS	
		A	B
3/32"	3C-681-25	.163	.332
1/8"	4C-681-25	.208	.377
5/32"	5C-681-25	.269	.352
3/16"	6C-681-25	.335	.386
1/4"	8C-681-25	.458	.398

GAGE BILT TOOL	STANDARD CHERRYLOCK (NAS1398 & NAS1399)								GAGE BILT TOOL	BULBED CHERRYLOCK (NAS1738 & NAS1739)						
	NOSE ASSEMBLY	RIVET DIAMETER	ALUMINUM		MONEL		STAINLESS			NOSE ASSEMBLY	RIVET DIAMETER	ALUMINUM		MONEL		
			2163	2162	2563	2562	2643	2642				2239	2238	2539	2538	
			2263	2262			2653	2652				2249	2248			
		UNIV. HEAD	CTSK. HEAD	UNIV. HEAD	CTSK. HEAD	UNIV. HEAD	CTSK. HEAD			UNIV. HEAD	CTSK. HEAD	UNIV. HEAD	CTSK. HEAD			
GBP784B	XX-681-25	-4	ALL	ALL	ALL	ALL	ALL	ALL	GBP784B	XX-681-25	-4	ALL	ALL	ALL	ALL	
		-5	8	8	8	9	8	9			-5	ALL	ALL	ALL	ALL	ALL
		-6	8	8	8	9	8	9			-6	ALL	ALL	ALL*	ALL*	ALL*
		-8	8	8	8	9	-	-								

NOTE: 'C' PULLS BOTH COUNTERSUNK AND UNIVERSAL HEAD RIVETS.