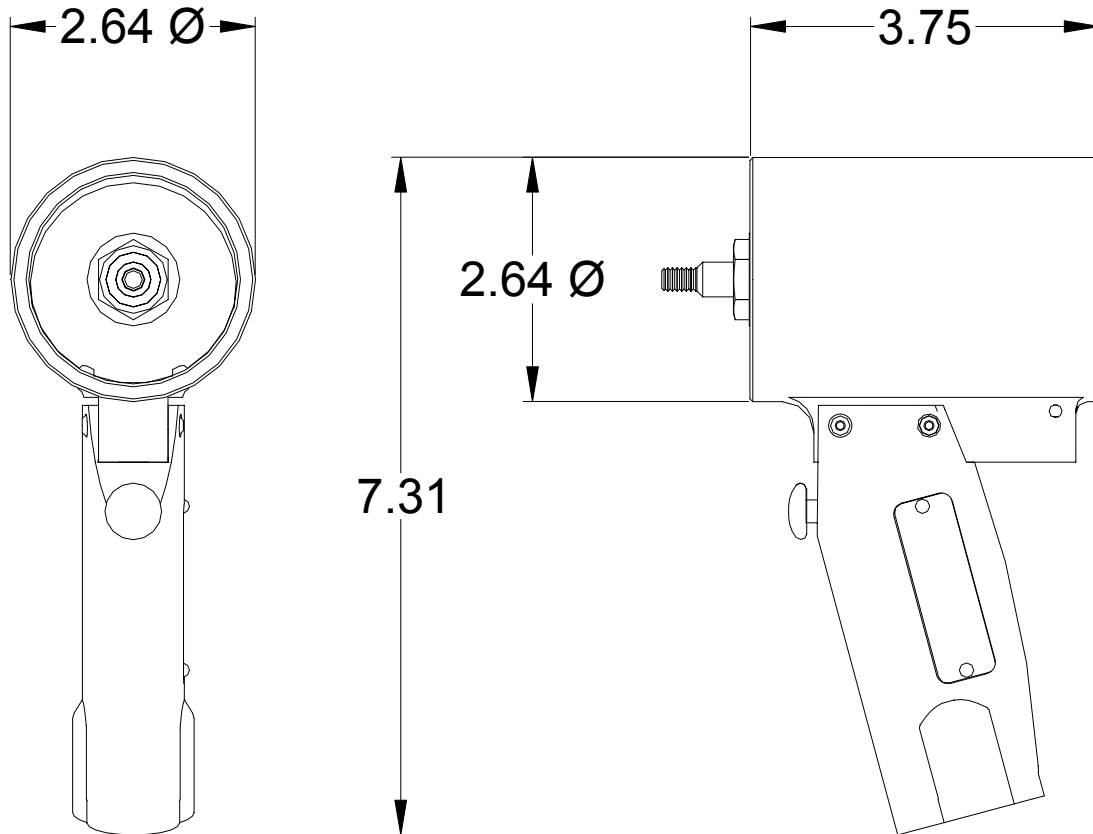


GB50

PNEUMATIC INSTALLATION TOOL



DESCRIPTION

The GB50 pneumatic riveter is designed specifically for the most efficient installation of a wide range of blind rivets. It will install aluminum rivets through 5/32" diameter, and through 1/8" diameter rivets in any material. It weighs only 1.8 lbs. and can be operated in any position with one hand.

The GB50 Riveter is 7" high, has a .740 stroke and generates a minimum of 600 lbs. of pull at 90 psi. It operates from 80 to 110 psi of air pressure at the tool.

NOSE ASSEMBLIES ARE NOT FURNISHED WITH THIS TOOL AND MUST BE PURCHASED SEPARATELY.

GAGE BILT
MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.

14500 Barber Drive (586) 771-7664
Warren, Mi 48088 (586) 771-2665 Fax
e-mail:solutions@gagebilt.com / www.gagebilt.com

GB50 SELECTION CHART



FASTENER	DIA	STRAIGHT	RIGHT ANGLE ^{1,5}	OFFSET
NUT PLATE RIVETS MS20600 SERIES CCR244/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	3/32 1/8 5/32 ³	3C-715B-43 4C-715B-43 5C-715B-43	3C-715-54RA 4C-715-54RA 5C-715-54RA	3C-715-40OS 4C-715-40OS 5C-715-40OS
"A" CODE NAS1398A, NAS1399A NAS1738A, NAS1739A	3/32 1/8 5/32 ³	3A-715B-43 4A-715B-43 5A-715B-43	3A-715-54RA 4A-715-54RA 5A-715-54RA	3A-715-40OS 4A-715-40OS 5A-715-40OS
NAS1919S & 1921S	1/8 5/32 ³	SMLS04-715B-43 SMLS05-715B-43	SMLS05-715-54RA SMLS05-715-54RA	SMLS04-715A-40OS SMLS05-715A-40OS
UNIMATIC® SINGLE ACTION NAS1919U & NAS1621U NAS9301-NAS9312 BACR14FP/FR & BACR15GF/GK	1/8 5/32 ³	UBR04-715B-43 UBR05-715B-43	UBR04-715-54RA UBR05-715-54RA	UBR04-715-40OS UBR05-715-40OS
NAS1919U & 1921U	1/8 5/32 ³	456MAX-715-43 ²	456MAX-715A-54RA ²	456MAX-715-40OS ²
N, Q & E POP®, CLOSED END AVEX® & COMMERCIAL RIVETS	3/32 1/8 ⁴ 5/32 ³	3N-715E-43 4N-715E-43 5N-715E-43	3N-715-54RA 4N-715-54RA 5N-715-54RA	3N-715-40OS 4N-715-40OS 5N-715-40OS

THE GAGE BILT GB50 TOOL IS APPROVED TO INSTALL THE ABOVE FASTENERS.

1) RIGHT ANGLE NOSE ASSEMBLYS MAY REQUIRE MORE THAN ONE PULL.
2) INSTALLS 1/8 & 5/32 DIAMETERS.
3) ALUMINUM ONLY.
4) ALUMINUM & STEEL ONLY.
5) RIGHT ANGLE NOSE ASSEMBLYS REQUIRE 500152 STROKE LIMITER.

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE
EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES