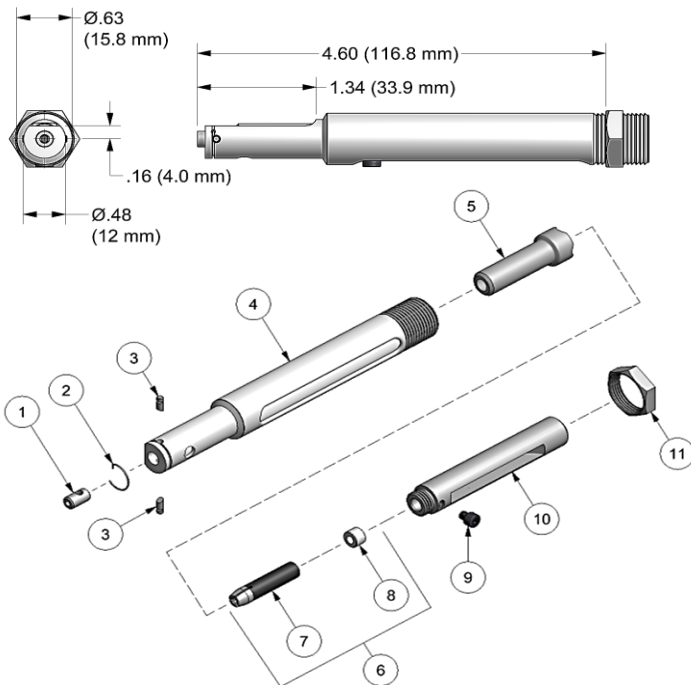


NOSE ASSEMBLY DATA SHEET



POINT NOSE ASSEMBLY DOWN WHEN ATTACHING TO TOOL

ASSEMBLY:

Note: If nose assy is assembled as it is when purchased new, follow step 5 to attach to tool.

1. Place super grip jaw assy (7) into rear of collet (5). note direction in exploded view. Then place spacer (8) behind super grip jaw assy (7).
2. Thread assembled collet (5) to extension collet (10) and tighten using flats provided.
3. Slide assembled collet (5) and extension-collet (10) into anvil holder (4). Align threaded hole in extension-collet (10) with slot in anvil holder (4).
4. Insert screw (9) into threaded hole on extension-collet (10) and tighten.
5. Thread extension-collet (10) to piston on tool and thread anvil holder (4) into tool. Tighten jam nut (11) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



Effective FOD Control (foreign object damage/debris). Install catcher bag on the front of the riveter to catch spent pintail stems. Place nose assembly through grommet on catcher bag and easily fasten catcher bag to tool using the Velcro strap. Features an easily emptied zippered pouch.

Use catcher bag 500610 for XX-51-46 straight nose assemblies

Catcher bag sold separately



Rev. 6/17

GAGE BILT

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions@gagebilt.com / www.gagebilt.com

Type:		Fastener:	Recommended Tool:
Single Action Non Self-Releasing 3/32" Ø		MS20600, CHERRY® 9000 HUCK® PT, SP & MS OLYMPIC RV200 & RV500	GB50
			Alternate Tools: GB51 & GB715
Ref. No.	Qty.	Description	3C-51-46
1	1	Anvil Insert	10333
2	1	Retaining Ring	50308
3	2	Pin-Racket	15520
4	1	Anvil-Holder	10318
5	1	Collet	20326
6	1	Jaw Assy (Incl. 7 & 8)	30315-A2
7	1	Super Grip Jaw Assy	30315-CS
8	1	Spacer	40306
9	1	Socket Head Cap Screw	70303
10	1	Drawbolt	70301
11	1	Jam Nut	70411